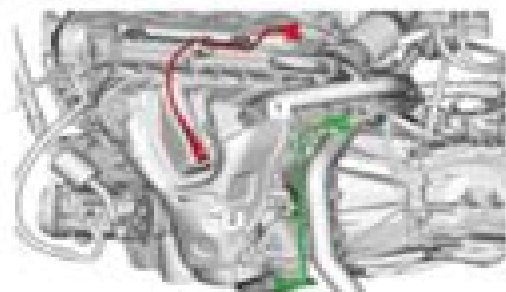


Suzuki Escudo 2015-2017 Electrical Systems

- 1) Disconnect negative (-) cable at battery.
- 2) Remove air cleaner assembly. 
- 3) Disconnect connector of HO2S-1 or HO2S-2 and release its wire harness from clamps.
- 4) Perform the following steps before removing HO2S-1 or HO2S-2.
 - a) For HO2S-1, remove exhaust manifold cover, if necessary. 
 - b) For HO2S-2, hold vehicle.
- 5) Remove HO2S-1 (1) or HO2S-2 (2) from exhaust manifold.



Installation

Reverse removal procedure noting the following points.

- Tighten HO2S-1 (1) to specified torque.

Tightening torque

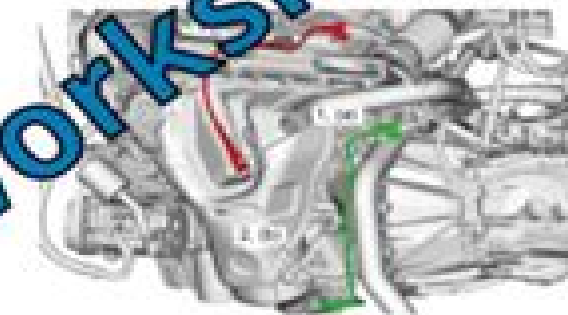
HO2S-1 (a): 45 N·m (4.6 kgf-m, 33.5 lbf-ft)

- Tighten HO2S-2 (2) to specified torque.

Tightening torque

HO2S-2 (b): 45 N·m (4.6 kgf-m, 33.5 lbf-ft)

- Use new clamp (3).



- 6) Set ignition "ON".
- 7) Check idle air speed operation as follows.
 - a) Close port (2) with your finger or a rubber plug and check that vacuum of -40 kPa (-0.6 kgf/cm², -0.7 psi, -0.6 bar) can be applied when WDS-1501 is turned off.



- 8) Open port (2) and check that the vacuum decreases when WDS-1501 is turned off.



- 9) Close port (2) with your finger or a rubber plug and check that vacuum of -40 kPa (-0.6 kgf/cm², -0.7 psi, -0.6 bar) can be applied when WDS-1501 is turned on.



- 10) Open port (2) and check that the vacuum decreases when WDS-1501 is turned on.



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