SUZUKI DT8C, DT8C SAIL, DT9.9C and DT9.9C SAIL

CONDENSED SERVICE DATA

NOTE: Metric feateners are used throughout outboard motor.

TUNE-UP	SIZES-CLEARANCES CONT.
Hp-rpm	Wear Limit
9.9/5300-5700 (7.4 kW)	Piston Pin Diameter
Bore	Wear Limit
Stroke	Cylinder Bore Diameter
Number of Cylinders	Piston Diameter
(12.9 cu. in.)	Allowable Crankshaft
Spark Plug NGK B6HS-10 Electrode Gap 0.9-1.0 mm	Ranout
(0.035-0.039 in.)	Allowable Connecting Rod
Ignition Type	Small End Side Shake
Maximum Timing Advance 28° BTDC at 2000 rpm Carburetor Make	
Compression Ratio 7.2:1	Crankcase Screws
Idle Speed (in gear)600-650 rpm Fuel:Oil Ratio See Text	Cylinder Head Screws 21-25 N·m (15-18 ftibs.)
(1)—On 1988 DT9.9C models, ignition timing is 12 degrees ATDC at 600 rpm.	Flywheel Nut S0-90 N·m (59-66 ftlbs.)
	Standard Screws:
SIZES-CLEARANCES	5 mm
Piston Ring End Gap 0.15-0.30 mm	6 mm (18-35 in-lbs.) 4-7 N-m
(0.006-0.012 in.) Wear Limit 0.8 mm	6 mm (35-62 in -lbs.)
(0.030 in.)	8 mm
Piston-to-Cylinder Clearance 0.052-0.067 mm	(7-12 ftibs.)
Clearance	10 mm

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with automatic oil injection. The recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. Recommended fuel is unleaded gasoline with a minimum octane rating of 85.

On a new or rebuilt engine, the first tank of fuel should be mixed with a recommended oil at a 50:1 ratio and used in addition with the oil injection system to ensure sufficient lubrication during engine break-in. Gasoline and oil should be thoroughly mixed in a separate container. After first tank of fuel is depleted, switch to straight gasoline in fuel tank. Recommended lower unit lubricant is Suzuki Outboard Motor Gear Oil or a good quality SAE 90 hypoid gear oil. Gearcase capacity is 175 mL (5.9 oz.). Gearcase oil should be changed after initial 10 bours of operation and after every 100 hours of operation thereafter. Beinstall drain and vent plugs securely, using new gaskets if necessary to ensure a watertight seal.

FUEL SYSTEM

CARBURETOR. A Mikumi B24-15 carburetor is used on 8 hp models and a Mikumi B24-18 carburetor is used on 9.9 hp models. Refer to Fig. SZ7-1 for exploded view of carburetor assembly. Initial adjustment of pilot screw (2) from a lightly seated position is 1-1/2 to 2 turns out on Model DTSC and 1-3/4 to 2-1/4 turns out on Model DTSCC. Final adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust idle speed to 600-650 rpm in forward gear.

Masn fuel metering is controlled by fixed main jet (15). Standard main jet size for normal operation is #105 on Model DTSC and #137.5 on Model DT9.9C. Standard pilot jet (5) size for normal operation is #85 on Model DTSC and #65 on Model DTS SC.

To check float level, remove float bowl (10) and invert carburetor. Measure float level from carburetor body-to-float bowl mating surface to top of float at a point 180 degrees from inlet valve as shown in Fig. SZ7-2. Float level should be 23-

Suzuki Dt2outboard Service Manual

Ian Pickup



Suzuki Dt2outboard Service Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has be much more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Suzuki Dt2outboard Service Manual**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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