

SUZUKI DT25C

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	
Rp/rpm	25-5000-5600 rpm (18.6 kW)
Number of Cylinders	3
Bore	62 mm (2.44 in.)
Stroke	60 mm (2.36 in.)
Displacement	543 cc (33.1 cu. in.)
Spark Plug	NGK B7HS-10
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition	CDI
Carburetor:	
Make	Mikuni
Model	R26-20
Fuel/Oil Ratio	Automatic Metering

SIZES-CLEARANCES

Piston Ring End Gap	0.15-0.35 mm (0.006-0.014 in.)
Wear Limit	0.8 mm (0.030 in.)
Piston Pin Diameter	15.995-16.000 mm (0.6297-0.6299 in.)
Wear Limit	15.980 mm (0.6291 in.)
Piston Pin Bore Diameter	16.002-16.010 mm (0.6300-0.6303 in.)
Wear Limit	16.030 mm (0.6311 in.)
Standard Piston Diameter	61.920-61.935 mm (2.4378-2.4384 in.)
Standard Cylinder Bore Diameter	62.000-62.015 mm (2.4409-2.4415 in.)
Piston-to-Cylinder Clearance	0.072-0.087 mm (0.0028-0.0034 in.)
Wear Limit	0.167 mm (0.0066 in.)
Max. Crankshaft Runout at Main Journal	0.05 mm (0.002 in.)

SIZES-CLEARANCES CONT.

Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	21-25 N·m (15-18 ft.-lbs.)
Crankcase:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	20-26 N·m (15-19 ft.-lbs.)
Flywheel Nut	130-150 N·m (96-111 ft.-lbs.)
Standard Screws—	
Unmarked or Marked "4":	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	4-7 N·m (35-62 in.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
Stainless Steel:	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	6-10 N·m (53-88 in.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
Marked "7":	
5 mm	3-6 N·m (27-53 in.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-21 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Model DT25C is equipped with automatic oil injection. Recommended oil is Suzuki Outboard Motor Oil or a good quality NEMA cer-

tified TC-W engine oil. Recommended fuel is regular or unleaded gasoline having an 85 minimum octane rating. Manufacturer does not recommend using gasoline containing alcohol additives. However, unleaded gasoline containing ethanol (grain alcohol) may be used

providing ethanol content does not exceed five percent and minimum octane rating is 85.

NOTE: Manufacturer recommends NOT using any gasoline containing methanol (wood alcohol).

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