

Suzuki Baleno 1995-2005 Workshop Manual

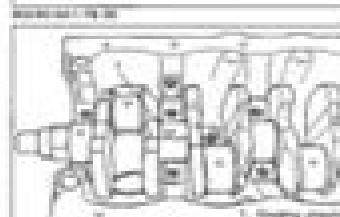
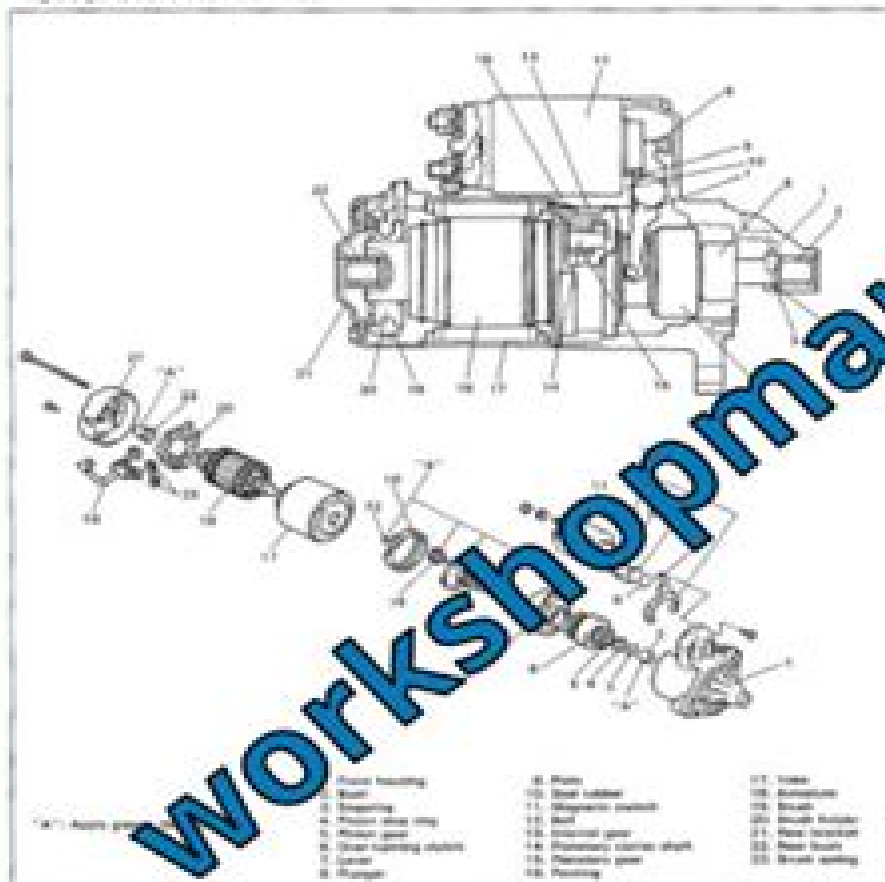
STARTING MOTOR

The starting motor consists of parts shown in below and has permanent magnets mounted in starting motor yoke frame.

The magnetic switch assembly and parts in the starting motor are enclosed in the housings so that they will be protected against possible dirt and water splash.

NOTE:

- Make sure to apply grease before assembly where as indicated "A" in the figure below.
- Spare parts have been lubricated.



Main Bearings

General Information

- Service main bearings are available in 2 sizes and 5 kinds of bearings differing in figure.
- Upper half of bearing is shown in figure.

Each main bearing cap, arrow mark and number are enclosed as shown in figure.

When installing each bearing cap to cylinder block, point arrow mark toward crankshaft pulley side and install each cap from that side to flywheel side in ascending order of numbers "1", "2", "3", "4" and "5". Tighten cap bolts to specified torque.

Inspection

Check bearings for pitting, scratches, wear or damage. If any malformation is found, replace both upper and lower halves. Never replace one half without replacing the other half.

Main bearing clearance

Check clearance by using gaging plastic according to following procedures.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gaging plastic to full width of bearing (parallel to crankshaft) on journal, avoiding oil hole.

- 4) Install bearing cap as previously outlined and evenly torque cap bolts to specified torque. Bearing cap MUST be torqued to specification in order to assure proper reading of clearance.

Tightening Torque

(a) 54 N·m (5.4 kg-m, 39.5 ft-lb)

NOTE:

Do not rotate crankshaft while gaging plastic is installed.

Suzuki Baleno Engine Diagram 1995

RC Schank



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Nealco News ,1991 **Autocar** ,1998 **Daily Report** ,1995 Pakistan & Gulf Economist ,2005 **Suzuki SN413**

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Table of Contents Suzuki Baleno Engine Diagram 1995

1. Understanding the eBook Suzuki Baleno Engine Diagram 1995
 - The Rise of Digital Reading Suzuki Baleno Engine Diagram 1995
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Baleno Engine Diagram 1995
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Baleno Engine Diagram 1995
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Baleno Engine Diagram 1995
 - Personalized Recommendations
 - Suzuki Baleno Engine Diagram 1995 User Reviews and Ratings
 - Suzuki Baleno Engine Diagram 1995 and Bestseller Lists
5. Accessing Suzuki Baleno Engine Diagram 1995 Free and Paid eBooks
 - Suzuki Baleno Engine Diagram 1995 Public Domain eBooks
 - Suzuki Baleno Engine Diagram 1995 eBook Subscription Services
 - Suzuki Baleno Engine Diagram 1995 Budget-Friendly Options
6. Navigating Suzuki Baleno Engine Diagram 1995 eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Baleno Engine Diagram 1995 Compatibility with Devices
 - Suzuki Baleno Engine Diagram 1995 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Baleno Engine Diagram 1995
 - Highlighting and Note-Taking Suzuki Baleno Engine Diagram 1995
 - Interactive Elements Suzuki Baleno Engine Diagram 1995
8. Staying Engaged with Suzuki Baleno Engine Diagram 1995

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Suzuki Baleno Engine Diagram 1995
- 9. Balancing eBooks and Physical Books Suzuki Baleno Engine Diagram 1995
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Baleno Engine Diagram 1995
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Baleno Engine Diagram 1995
 - Setting Reading Goals Suzuki Baleno Engine Diagram 1995
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Baleno Engine Diagram 1995
 - Fact-Checking eBook Content of Suzuki Baleno Engine Diagram 1995
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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