

SUZUKI

SUZUKI AMERICA CORPORATION
3251 E. Imperial Way
P.O. Box 1100
Brea, California 92621

SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	2/4500
Bore	41.0 mm (1.614 in.)
Stroke	37.8 mm (1.488 in.)
Displacement	50 cc (3.05 cu. in.)
Spark Plug:	
NGK	BR5HS
Electrode gap	0.5-0.6 mm (0.020-0.023 in.)
Magneto:	
Breaker point gap	0.3-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make	Mikuni
Model	VM-11-10
Fuel/Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)

SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.)	0.03 mm (0.0012 in.)
Connecting Rod Small End Side Shake (Max.)	3.0 mm (0.118 in.)

TIGHTENING TORQUES

Cylinder Head	8-12 N-m (6-9 ft.-lbs.)
Crankcase	8-12 N-m (6-9 ft.-lbs.)
Reed Plate	0.5-0.75 N-m (4.5-6.6 in.-lbs.)
Flywheel Nut	40-50 N-m (30-37 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N-m (18-36 in.-lbs.)
6 mm	4-7 N-m (36-62 in.-lbs.)
8 mm	10-16 N-m (89-141 in.-lbs.)
10 mm	22-35 N-m (195-310 in.-lbs.)

Suzuki Dt 25 Outboard Repair Manual

N Colangelo



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Table of Contents Suzuki Dt 25 Outboard Repair Manual

1. Understanding the eBook Suzuki Dt 25 Outboard Repair Manual
 - The Rise of Digital Reading Suzuki Dt 25 Outboard Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt 25 Outboard Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt 25 Outboard Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt 25 Outboard Repair Manual
 - Personalized Recommendations
 - Suzuki Dt 25 Outboard Repair Manual User Reviews and Ratings
 - Suzuki Dt 25 Outboard Repair Manual and Bestseller Lists

5. Accessing Suzuki Dt 25 Outboard Repair Manual Free and Paid eBooks
 - Suzuki Dt 25 Outboard Repair Manual Public Domain eBooks
 - Suzuki Dt 25 Outboard Repair Manual eBook Subscription Services
 - Suzuki Dt 25 Outboard Repair Manual Budget-Friendly Options
6. Navigating Suzuki Dt 25 Outboard Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt 25 Outboard Repair Manual Compatibility with Devices
 - Suzuki Dt 25 Outboard Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt 25 Outboard Repair Manual
 - Highlighting and Note-Taking Suzuki Dt 25 Outboard Repair Manual
 - Interactive Elements Suzuki Dt 25 Outboard Repair Manual
8. Staying Engaged with Suzuki Dt 25 Outboard Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt 25 Outboard Repair Manual
9. Balancing eBooks and Physical Books Suzuki Dt 25 Outboard Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt 25 Outboard Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Dt 25 Outboard Repair Manual
 - Setting Reading Goals Suzuki Dt 25 Outboard Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Dt 25 Outboard Repair Manual
 - Fact-Checking eBook Content of Suzuki Dt 25 Outboard Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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