

SUZUKI

SUZUKI AMERICA CORPORATION
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SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rp/rpm	24500
Bore	41.0 mm (1.614 in.)
Stroke	37.8 mm (1.488 in.)
Displacement	50 cc (3.05 cu. in.)
Spark Plug:	
NGK	BR5HS
Electrode gap	0.5-0.6 mm (0.020-0.023 in.)
Magneto:	
Breaker point gap	0.3-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make	Mikuni
Model	VM-11-10
Fuel/Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)

SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.)	0.03 mm (0.0012 in.)
Connecting Rod Small End Side Shake (Max.)	3.0 mm (0.118 in.)

TIGHTENING TORQUES

Cylinder Head	8-12 N-m (6-9 ft.-lbs.)
Crankcase	8-12 N-m (6-9 ft.-lbs.)
Reed Plate	0.5-0.75 N-m (4.5-6.6 in.-lbs.)
Flywheel Nut	40-50 N-m (30-37 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N-m (18-36 in.-lbs.)
6 mm	4-7 N-m (36-62 in.-lbs.)
8 mm	10-16 N-m (89-141 in.-lbs.)
10 mm	22-35 N-m (195-310 in.-lbs.)

Suzuki Dt9 9 Service Manual

Chao Zhang



Suzuki Dt9 9 Service Manual:

The Enigmatic Realm of **Suzuki Dt9 9 Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing in short supply of extraordinary. Within the captivating pages of **Suzuki Dt9 9 Service Manual** a literary masterpiece penned by a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those that partake in its reading experience.

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Suzuki Dt9 9 Service Manual Introduction

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