

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rp/rpm	5/4800-5500
	6/5200-5700
	8/5200-5700

Bore:

5 Hp	.43 mm
	(1.69 in.)

6 & 8 Hp	.50 mm
	(1.97 in.)

Stroke:

5 Hp	.39 mm
	(1.54 in.)

6 & 8 Hp	.42 mm
	(1.65 in.)

Number of Cylinders	2
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Displacement:

5 HP	113 cc
	(6.90 cu. in.)

6 & 8 Hp	165 cc
	(10.07 cu. in.)

Spark Plug:

NGK	BP6HS
Electrode Gap	0.8-0.9 mm
	(0.031-0.035 in.)

Ignition Type	CDI
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Carburetor Make	Mikuni
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Idle Speed (in gear)	600-650 rpm
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Fuel:Oil Ratio	See Text
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SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.30 mm
	(0.004-0.012 in.)

Piston to Cylinder Clearance	0.052-0.067 mm
	(0.0020-0.0026 in.)

Piston Pin Diameter	11.996-12.000 mm
	(0.4723-0.4724 in.)

Max. Crankshaft Runout at

Main Bearing Journal	0.05 mm
	(0.002 in.)

Max. Connecting Rod Small

End Side Shake	4.0 mm
	(0.160 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m
	(11-15 ft.-lbs.)

Crankcase	8-12 N·m
	(6-9 ft.-lbs.)

Flywheel Nut	60-70 N·m
	(44-52 ft.-lbs.)

Cylinder Head Screws	20-26 N·m
	(15-19 ft.-lbs.)

Standard Screws:

5 mm	2-4 N·m
	(1-3 ft.-lbs.)

6 mm	4-7 N·m
	(3-5 ft.-lbs.)

8 mm	10-16 N·m
	(7-12 ft.-lbs.)

10 mm	22-35 N·m
	(16-26 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-18-15 carburetor is used on DT5 models, Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. S24-1 for exploded view. Initial setting of pilot air screw (13) should be 3/4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

Suzuki Dt6 Service Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Export Service Section**



Suzuki Dt6 Service Manual:

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Suzuki DT9.9/16 Service Manual ,1984 *Suzuki Service Manual, Model TS 185* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 Suzuki Service Manual ,1973 Suzuki Service Manual Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? *Suzuki Service Manual* ,1969 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 Suzuki Service Manual, Model TS250R. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1973 *Suzuki LT-F250 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 *Suzuki U70 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1967 **Suzuki Service Manual** Suzuki Motor Company, **Suzuki DF200E Owner's Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1995 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Overseas Marketing Division,1976
Suzuki Service Manual LJ50/LJ50V. ,1984 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1974

This book delves into Suzuki Dt6 Service Manual. Suzuki Dt6 Service Manual is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Suzuki Dt6 Service Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Suzuki Dt6 Service Manual
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 - Chapter 3: Suzuki Dt6 Service Manual in Everyday Life
 - Chapter 4: Suzuki Dt6 Service Manual in Specific Contexts
 - Chapter 5: Conclusion
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4. In chapter 3, the author will examine the practical applications of Suzuki Dt6 Service Manual in daily life. This chapter will showcase real-world examples of how Suzuki Dt6 Service Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Suzuki Dt6 Service Manual in specific contexts. This chapter will explore how Suzuki Dt6 Service Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Suzuki Dt6 Service Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Suzuki Dt6 Service Manual.

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