

2-10 PERIODIC MAINTENANCE

5. Rotate crankshaft counterclockwise to bring cam nose vertical to shim surface.
6. Measure tappet clearances by inserting thickness gauge between cam and shim surface.

Tappet clearance (cold engine condition) :
IN. : 0.23 – 0.27 mm (0.009 – 0.011 in.)
EX. : 0.23 – 0.27 mm (0.009 – 0.011 in.)

 09900-20803 : Thickness gauge

CAUTION

This is a left hand (LH) rotation powerhead.
Rotate crankshaft counterclockwise to prevent water pump impeller damage.

NOTE:

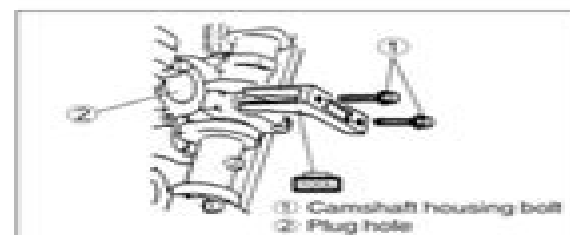
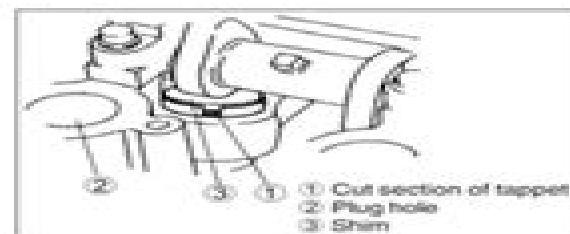
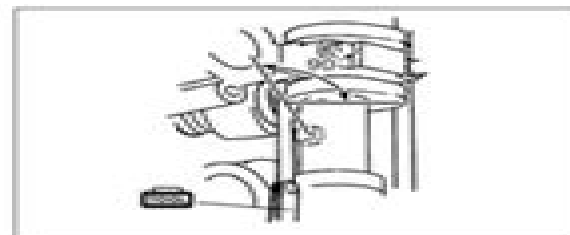
- Rotate crankshaft and measure clearance for each tappet respectively by bringing cam nose vertical to shim surface.
 - All tappet clearances can be measured during two turns of crankshaft.
7. If out of specification, adjust tappet clearance by changing shim.

ADJUSTMENT

Tappet clearances are adjusted by replacing tappet shim.

1. Close valve and turn tappet cut-away toward inside as shown in figure.
2. Rotate crankshaft to open (lift up) valve and then remove camshaft housing bolts where shim is to be replaced.
3. Install special tool with camshaft housing bolts as shown in figure.

 09916-49040 : Tappet holder



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