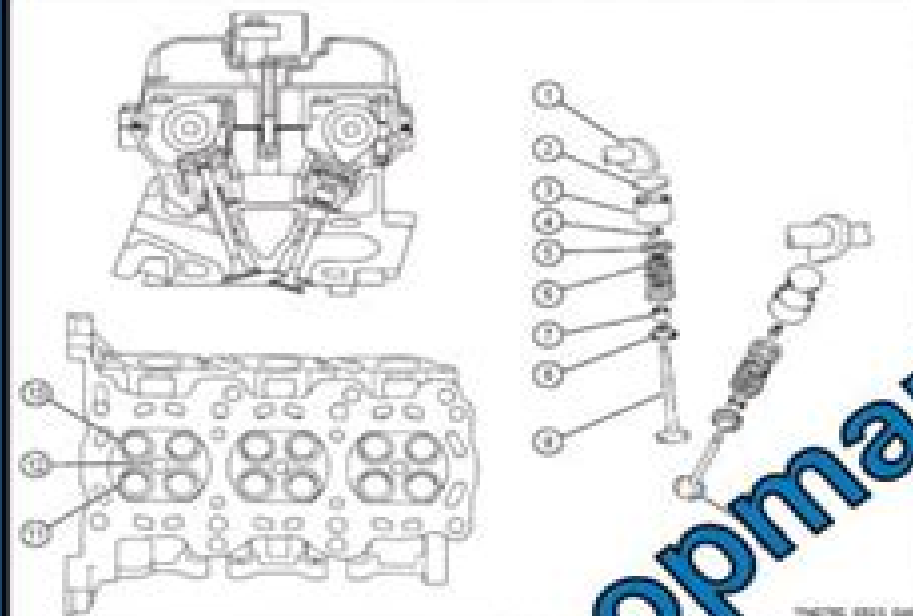


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THEORY OF OPERATION

4.5 Cylinder Head and Valve Train

See Figure 4-10



- | | |
|--------------------------|----------------------|
| 1. Camshaft | 6. Valve Spring |
| 2. Cam | 7. Valve Seat |
| 3. Valve | 8. Valve Spring Seat |
| 4. Retainer | 9. Intake Valve |
| 5. Valve Spring Retainer | 10. Exhaust Valve |

The two cam, 4-valve per cylinder head is cast in an aluminum alloy that is both lightweight and efficient in heat dissipation. Valve angle is also made for a compact head design.

The spark plug port (12) is located in the combustion chamber, with the spark plug being a port-inlet design for better combustion efficiency.

The intake (11) and exhaust ports (12) are arranged in a cross-flow style with each cylinder having two intake and two exhaust valves for improved intake and exhaust efficiency. Intake valves are faced with a dual angle while exhaust valves have a single angle face.

The valve spring retainers (5), valve spring (6), valve seat (7), and valve spring seat (8) are all installed over the valve stem and held in place with the retainer locks (4).

The valves (9 and 10) are pushed down directly with the camshaft (2) via stem (3) and tappet (3). Valve seat is adjusted by varying the thickness of the stem (3).

SPECIFICATIONS AND GENERAL INFORMATION

Engine Component Locations

See Figures 2-1 through 2-6



Figure 2-1

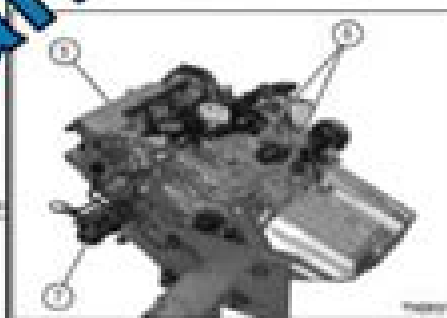


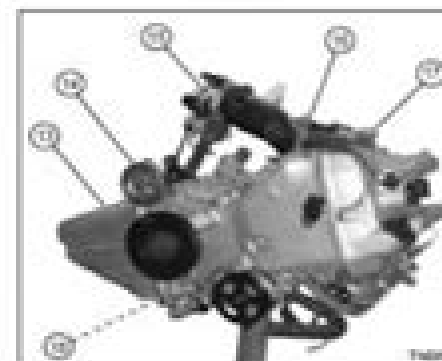
Figure 2-2



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- | | |
|--------------------|--------------------|
| 1. Throttle Body | 11. Crossed Flange |
| 2. Cylinder Head | 12. Water Pump |
| 3. Intake Manifold | |

Figure 2-3



- | | |
|---------------|-----------------|
| 1. Oil Pan | 16. Right Cover |
| 2. Oil Pump | 17. Fuel Filter |
| 3. Oil Filter | 18. Oil Filter |

Figure 2-4

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