

1. Front Catalytic Converter**A: REMOVAL**

- 1) Disconnect battery ground cable.



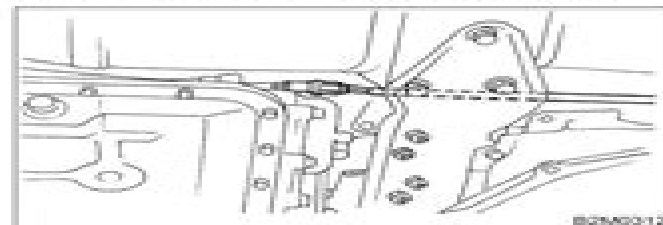
- 2) Disconnect front oxygen sensor connector.



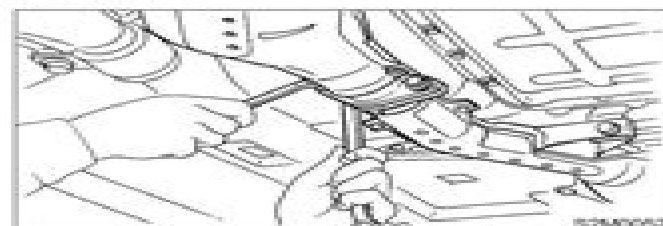
- 3) Disconnect rear oxygen sensor connector.
(2500 cc California spec. vehicles)



- 4) Lift-up the vehicle.
5) Disconnect rear oxygen sensor connector.
(Except 2500 cc California spec. vehicles)



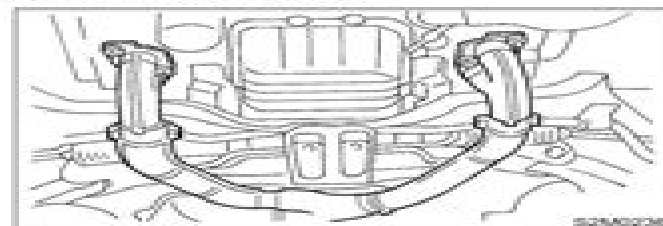
- 6) Separate center exhaust pipe from front catalytic converter.



- 7) Remove bolts which hold front exhaust pipe onto cylinder heads.

CAUTION:

Be careful not to pull down front exhaust pipe and center exhaust pipe.



Suzuki 25quadracr Repair Manual

Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Causey Enterprises, LLC text.

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