

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rpm/yr	5000-5500 6000-6700 8000-8700
Rev	
5 Rpm	42 mm (1.65 in.)
4 & 8 Rpm	50 mm (1.97 in.)
Stroke	
5 Rpm	39 mm (1.54 in.)
4 & 8 Rpm	42 mm (1.65 in.)
Number of Cylinders (Displacement)	2
5 HP	133 cc (8.20 cu. in.)
4 & 8 Rpm	145 cc (8.87 cu. in.)
Spark Plug	BP6HS
NGC	0.8-0.9 mm
Exhaust Gap	0.002-0.003 in.
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (cc/gear)	600-650 rpm
Fuel Oil Ratio	New Tech

GASKET—CLEARANCES

Piston Ring End Gap	0.20-0.30 mm 0.008-0.012 in.
Piston to Cylinder Clearance	0.052-0.067 mm 0.0020-0.0026 in.
Piston Pin Diameter	11.996-12.000 mm 0.4710-0.4724 in.
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Runout	4.0 mm (0.158 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N/m (11-15 ft.-lb.)
Crankcase	8-12 N/m (6-9 ft.-lb.)
Flywheel Nut	60-70 N/m (44-52 ft.-lb.)
Cylinder Head Screws	20-25 N/m (15-18 ft.-lb.)
Standard Screws:	
3 mm	2-4 N/m (1.5-3 ft.-lb.)
4 mm	4-7 N/m (3-5 ft.-lb.)
5 mm	10-18 N/m (7-12 ft.-lb.)
10 mm	20-25 N/m (15-20 ft.-lb.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel-oil ratio should be 50:1 during break-in of a new or rebuilt engine. For normal service, fuel-oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 280 mL (9.5 in.) of SAE 90 hypoid compound gear oil. Rotational vent and fill plugs secure by using a screw gasket. If necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-16-25 carburetor is used on DT5 models. Mikuni

or BV-16-14 is used on DT6 models and Mikuni BV-24-28 is used on DT8 models. Refer to Fig. 924-1 for exploded view. Initial setting of pilot air screw (13) should be 2-4 for 1-1/4 turns-out from a lightly seated position on Models DT5 and DT6, and 1-3-4 to 2-1/4 turns-out on Model DT8. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

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M Planty



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Suzuki Outboard Motor ,1980 **Suzuki Outboard Motor DT 50/60/65** ,1987 *World Fishing* ,1978 *Lakeland Boating* ,1985 *Boating* ,1978-07 Books in Print Supplement ,2002 *Suzuki Outboard Motor, DT50E* ,1977

Paperbound Books in Print ,1991 Whitaker's Books in Print ,1998 **The Waterways Journal** ,1983-04

Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books *Suzuki DT 3.5 Service Manual* ,1979 *Suzuki Suzuki, Motor Co. Ltd*,1977 *Suzuki Outboard Motor, DT14-16* ,1977 **Suzuki 2-140 HP OB 77-1984** Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 *Suzuki Outboard Motor, DT9.9* ,1977 *Suzuki Outboard Motor, DT2* ,1976* *Suzuki Outboard Motor, DT7.5-9* ,1976 **Suzuki Outboard Motor** ,1987 **Suzuki DT25 Service Manual** Suzuki Motor Co,1976

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Table of Contents Suzuki Dt 50 Outboard Manual

1. Understanding the eBook Suzuki Dt 50 Outboard Manual
 - The Rise of Digital Reading Suzuki Dt 50 Outboard Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt 50 Outboard Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt 50 Outboard Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt 50 Outboard Manual
 - Personalized Recommendations
 - Suzuki Dt 50 Outboard Manual User Reviews and Ratings
 - Suzuki Dt 50 Outboard Manual and Bestseller Lists
5. Accessing Suzuki Dt 50 Outboard Manual Free and Paid eBooks

- Suzuki Dt 50 Outboard Manual Public Domain eBooks
- Suzuki Dt 50 Outboard Manual eBook Subscription Services
- Suzuki Dt 50 Outboard Manual Budget-Friendly Options
- 6. Navigating Suzuki Dt 50 Outboard Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt 50 Outboard Manual Compatibility with Devices
 - Suzuki Dt 50 Outboard Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt 50 Outboard Manual
 - Highlighting and Note-Taking Suzuki Dt 50 Outboard Manual
 - Interactive Elements Suzuki Dt 50 Outboard Manual
- 8. Staying Engaged with Suzuki Dt 50 Outboard Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt 50 Outboard Manual
- 9. Balancing eBooks and Physical Books Suzuki Dt 50 Outboard Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt 50 Outboard Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Dt 50 Outboard Manual
 - Setting Reading Goals Suzuki Dt 50 Outboard Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Dt 50 Outboard Manual
 - Fact-Checking eBook Content of Suzuki Dt 50 Outboard Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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