SUZUKI

SUZUKI AMERICA CORPORATION 3251 E. Imperial Way P.O. Box 1100 Bres, California 92621

SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

320143421 (ASS) 6	
TUNE-UP	ä
Hp/rpm	
Bore	-
(1.614 in.)	þ.
Stroke	
(1.488 in.)	ы
Displacement 50 cc	ė.
(3.05 cu. in.)	b
Spark Plug:	٦.
NGK BR5HS	e.
Electrode gap	
(0.020-0.023 in.)	ŭ.
Magneto:	8
Breaker point gap	
	P.
Carburetor:	
Make	
Model	je.
Fuel:Oil RatioSee Text	
SIZES-CLEARANCES	
Piston Ring End Gap	ĸ.
0.004-0.010 in.	i.
Piston to Cylinder	
Clearance	
(0.0021-0.0024 in.)	
	m-
Piston Pin Diameter	=-
(0.4723-0.4724 in.)	7

SIZES—CL Crankshaft Bearing J		seat.	0.5	34	Sad	im								0.03 mar
	200													00:0012 in.
Connecting	Blood.	Same	n/11	18	Siene	di.								
Side Shak														
200	ALL NAMES							-	-				-	(0.118 in.)
														200,000,000
TIGHTENE	Section 10	YO B	οπ	T.F.	1									
Cylinder Be														8-12 North
Communer ass	react.				9.0						*	-		(6-9 ftlbs.)
Craniccase	100	0.00							-		100	-	10	8-12 N-m
														(6-9 ftlbs.)
Reed Plate		0.00	0.00	100		-0.0		-			-	+		0.5-0.75 N-m
														(4.5-6.6 inlbs.)
Flywheel N	talk	0.000	0.00											40-50 N-m
														(30-37 ftlbs.)
Standard Sc	THE PARTY													4200.000
														2-4 N-m
														(18-36 tri -liber)
														4-7 N-m
A DESCRIPTION				-	200				100		-			(206-62 lm -lbs.)
3-2														Allerton Armed States and States
S mm	4.4.4.4.	4.600	0.00	0.0	100	0.00	100			0	10		10	
														(89-141 inlbs.)
10 mm					-				-		4			22-35 N-w

Suzuki Dt 2 Service Manual

Christian G. Meyer

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