- Q 29 Explain working principle of Boring machine.
- Q 30 Name any five operations performed on planner.
- Q.31 Give advantages of jigs and fixtures.
- Q.32 What is the difference between jigs and fixture.
- Q.33 Draw the diagram of horizontal Broaching machine and labelits parts.
- Q.34 Define speed feed and depth of cut for lathe
- Q.35 Explain quick return mechanism with diagram.
- Note: Long answer type Gold Compt any two queries of three mestions 2x10=20
- O 37 IS DIES S DIES AND SEISIONE
 - machine with neat diagram.
- 0.38 Make a neat 2 6 5 2f1 wist drill, label its parts

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