

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	.80 mm (.315 in.)
DT50 (1984), DT60 & DT65	.84 mm (.331 in.)

Stroke	.72 mm (.283 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	.723 cc (.44.12 cu. in.)
DT50 (1984), DT60 & DT65	.798 cc (.48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor:

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End

Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "7" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Gsx11katana Service Manual

Wolfgang Guggemos



Suzuki Gsx11katana Service Manual:

Suzuki GSX-R and Katana GSX-F John Haynes,1998-01-01 HY SUZ GSX R750 85 96 **Suzuki GSX-R750 & GSX-RR1100 85 to 92** Editors of Haynes Manuals,2016-10-01 Complete coverage of your Suzuki GSX R750 GSX R1100 86 92 GSX600F GSX1100F Katanas 88 96 GSX750F Katana 89 96 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis What s covered Suzuki GSX R750 GSX R1100 86 92 GSX600F Katana 88 96 GSX750F Katana 89 96 GSX1100F Katana 88 96 Haynes Repair Manual Exclusions Does not include the liquid cooled GSX R models introduced in 1992 **Suzuki GSX-R1100W Service Manual 92-** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1992 This manual gives an introductory description of Suzuki GSX R1100W and procedures for its inspection service and overhaul of its main components It has a supplement which describes service specifications and servicing procedures which differ from those of the GSX R1100WR 94 **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? **Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual** Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more **Suzuki GSX-R 1100 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1990 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 Suzuki Service Manual [for] Suzuki GT380 Suzuki Motor Co. Ltd,1972 **Suzuki GSX 1100F Service Manual** Suzuki Motor Co. Ltd,1987

Suzuki GS500E Twin Matthew Coombs,1997 Contains some history of Suzuki and this models development as well as a complete step by step guide to servicing and overhaul Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer

Suzuki GSX-R600 and 750 Service and Repair Manual Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1974 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971

Suzuki Gsf600 and 1200 Bandit Fours Matthew Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *Suzuki Service Manual, Model TS250R.*

Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki GS550 Service Manual** Suzuki Motor Company Pty.Ltd,198? **Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol** Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu),
 Suzuki GSX-R600, GSX-R750 & GSX-R1000 Matthew Coombs,2010 This title details how to service and repair the suzuki GSX R600 750 and the GSX R1000

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Table of Contents Suzuki Gsx11katana Service Manual

1. Understanding the eBook Suzuki Gsx11katana Service Manual
 - The Rise of Digital Reading Suzuki Gsx11katana Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Gsx11katana Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Gsx11katana Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Gsx11katana Service Manual
 - Personalized Recommendations

- Suzuki Gsx11katana Service Manual User Reviews and Ratings
- Suzuki Gsx11katana Service Manual and Bestseller Lists
- 5. Accessing Suzuki Gsx11katana Service Manual Free and Paid eBooks
 - Suzuki Gsx11katana Service Manual Public Domain eBooks
 - Suzuki Gsx11katana Service Manual eBook Subscription Services
 - Suzuki Gsx11katana Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Gsx11katana Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Gsx11katana Service Manual Compatibility with Devices
 - Suzuki Gsx11katana Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Gsx11katana Service Manual
 - Highlighting and Note-Taking Suzuki Gsx11katana Service Manual
 - Interactive Elements Suzuki Gsx11katana Service Manual
- 8. Staying Engaged with Suzuki Gsx11katana Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Gsx11katana Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Gsx11katana Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Gsx11katana Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Gsx11katana Service Manual
 - Setting Reading Goals Suzuki Gsx11katana Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Gsx11katana Service Manual
 - Fact-Checking eBook Content of Suzuki Gsx11katana Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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