

SUZUKI DT20 and DT25 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT20	DT25
Rp	17.5	22
Bore	64 mm	68 mm
Stroke	61.5 mm	61.5 mm
Displacement	200 cc	247 cc
Spark Plug:		
NGK	BT10B	BT10B
Electrode Gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker Point Gap	Breakerless	Breakerless
Carburetor:		
Make	Mikuni	Mikuni
Model	SV20-22	SV25-26
Fuel/Oil Ratio	50:1	50:1
SIZES - CLEARANCES		
Piston Ring End Gap	0.15-0.25 mm	0.15-0.25 mm
Piston Pin Diameter	13.995-14.000 mm	13.995-14.000 mm
Piston to Cylinder Wall Clearance	0.040-0.050 mm	0.040-0.050 mm
Max. Crankshaft Runout at Main		
Bearing Journal	0.05 mm	0.05 mm
Max. Con. Rod Small End Hole		
Shaft	5.0 mm	5.0 mm
TIGHTENING TORQUES		
Cylinder Head	24-28 N·m	24-28 N·m
Crankcase	24-28 N·m	24-28 N·m
Exhaust Cover	8-12 N·m	8-12 N·m
Flywheel Nut	100-110 N·m	100-110 N·m
Standard Screws:		
5 mm	2-4 N·m	2-4 N·m
6 mm	4-7 N·m	4-7 N·m
8 mm	20-15 N·m	20-15 N·m
10 mm	22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 50:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a SAE certified two-stroke engine oil or Suzuki "OCF" oil. When using any other type of two-stroke engine oil, fuel/oil ratio should be 20:1 during break-in and 20:1 for normal service. Manufacturer recommends

regular or no-load automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil should be used. Gearcases with exhaust outlet to gearcase require 180 mL of gear oil while through-the-propeller exhaust models require 300 mL of gear oil. Ballast vent and oil plug securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni carburetor is used on all models. Refer to Fig. S28-1 for exploded view. Initial setting of pilot air screw (5) from a lightly sealed position should be 1 1/2-2 turns on DT20 models and 1 1/4-1 3/4 turns on DT25 models. Final carburetor adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust throttle stop

User Manual Suzuki 70 Outboard

John N. Cole



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Boating ,2007-03 Books in Print Supplement ,2002 **Outboard Motor Service Manual** Intertec Publishing,1987
Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual
Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers
models with 30hp and above **Automotive News** ,2000 *Federal Trade Commission Decisions* United States. Federal
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about the selection refitting maintenance and use of small boats combined with the author s stories of explorations as a
bayman and fisherman in the waters of eastern Long Island Maine and the Florida Keys *Boating* ,1992-06
 MotorBoating ,1989-02 **Boating** ,1988-01 *Field & Stream* ,1988-03 FIELD STREAM America s largest outdoor
sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while
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Table of Contents User Manual Suzuki 70 Outboard

1. Understanding the eBook User Manual Suzuki 70 Outboard
 - The Rise of Digital Reading User Manual Suzuki 70 Outboard
 - Advantages of eBooks Over Traditional Books
2. Identifying User Manual Suzuki 70 Outboard
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an User Manual Suzuki 70 Outboard
 - User-Friendly Interface

4. Exploring eBook Recommendations from User Manual Suzuki 70 Outboard
 - Personalized Recommendations
 - User Manual Suzuki 70 Outboard User Reviews and Ratings
 - User Manual Suzuki 70 Outboard and Bestseller Lists
5. Accessing User Manual Suzuki 70 Outboard Free and Paid eBooks
 - User Manual Suzuki 70 Outboard Public Domain eBooks
 - User Manual Suzuki 70 Outboard eBook Subscription Services
 - User Manual Suzuki 70 Outboard Budget-Friendly Options
6. Navigating User Manual Suzuki 70 Outboard eBook Formats
 - ePub, PDF, MOBI, and More
 - User Manual Suzuki 70 Outboard Compatibility with Devices
 - User Manual Suzuki 70 Outboard Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of User Manual Suzuki 70 Outboard
 - Highlighting and Note-Taking User Manual Suzuki 70 Outboard
 - Interactive Elements User Manual Suzuki 70 Outboard
8. Staying Engaged with User Manual Suzuki 70 Outboard
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers User Manual Suzuki 70 Outboard
9. Balancing eBooks and Physical Books User Manual Suzuki 70 Outboard
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection User Manual Suzuki 70 Outboard
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine User Manual Suzuki 70 Outboard
 - Setting Reading Goals User Manual Suzuki 70 Outboard
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of User Manual Suzuki 70 Outboard
 - Fact-Checking eBook Content of User Manual Suzuki 70 Outboard
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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