#### Inestalliation:

01 Heat the output bearing's inner race to max. 110 °C. Place protection ring 1X56 138 187 (1) onto the output bearing to do this.

#### NOTE

The shafts must be assembled correctly ready for installation.

#### A DANGER

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring 1X56 138 187 and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

#### NOTE

Separate clutch housing version

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

#### NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

#### NOTE

Overdrive version (4), direct drive version (5).

O6 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



100,000



or The

# **Zf 8hp Repair Manual**

**Larry Warren, John Harold Haynes** 

# **Zf 8hp Repair Manual:**

Ford Granada & Scorpio Matthew Minter, Chris Motor Sport William Boddy.1967 The Commercial Motor ,1977 Repair Manual Ford Motor Company. Service Department, 1947 Ford Pick-ups & Bronco Automotive Rogers, 1995 Repair Manual Mark Christman, John B. Raffa, John Harold Haynes, 1996 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it vourselfer Ford Pick-ups & Bronco Automotive Repair Manual Mark Christman, John B. Raffa, John Harold Ford Focus Service and Repair Manual Martynn Randall, 2004 Ford Pick-ups and Bronco Dennis Haynes, 1994 Ford Explorer and Mazda Navajo Automotive Repair Manual Alan Ahlstrand, John Yamaguchi. John Harold Havnes. 2000 Harold Haynes, 1995 Describes basic maintenance as well as repair procedures Ford C-Max Petrol and Diesel (03-10) 53 to 10 M. R. Storey, 2011-02-01 MPV inc special limited editions Does NOT cover CVT or Powershift transmissions Petrol 1 6 litre 1596cc 1 8 litre 1798cc 2 0 litre 1998cc Diesel 1 6 litre 1560cc 1 8 litre 1753cc 2 0 litre 1998cc **Jeep Cherokee &** Comanche Bob Henderson, John Harold Haynes, 1991 Haynes Repair Manual Ford Mondeo Oct 2000 to Jul 2003 (X to 03 Reg) Petrol & Diesel A. K. Legg, Peter T. Gill, 2003 Hatchback Saloon Estate including special limited editions Does NOT cover ST220 models or facelifted range introduced July 2003 Petrol 1 8 litre 1798cc 2 0 litre 1999cc 4 cyl 2 5 litre 2495 2499 2544cc V6 Does NOT cover 3 0 litre V6 petrol engine Turbo Diesel 2 0 litre 1998cc Ford Taurus & Mercury Sable Jeep Grand Cherokee Automotive Repair Manual Larry Automotive Repair Manual Ken Freund, John Harold Haynes, 2004 Warren, John Harold Havnes, 2000 Models covered all Jeep Grand Cherokee models 1993 through 2000 Ford Explorer & Mercury Mountaineer 2002-03 Repair Manual Robert Maddox, 2004 This manual offers do it yourselfers of all levels total maintenance service and repair information in an easy to use format including photos and illustrations **Ford Focus 01-05 Service and Repair Manual**, 2015-03 This is a service and repair manual for the DIY mechanic The book covers the Ford Focus 01 05 Ford Focus 2000-05 Repair Manual Jay Storer, 2006-06-27 Covers all U S and Canadian models of Ford Focus Ford Super Duty Pick-ups and Excursion Automotive Repair Manual Larry Warren, John Harold Haynes, 2002 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair along with aspects of your car such as cooling and heating air conditioning fuel and exhaust emissions control ignition brakes suspension and steering electrical systems wiring diagrams Chilton's Ford Pick-Ups/Expedition/Navigator 1997-03 Repair Manual Eric Michael Mihalyi, Jay Storer, 2007-05-09 Covers U S and Canadian models of Ford F 150 1997 thru 2003 and F 250 Pick ups 1997 thru 1999 Ford Expedition 1997 thru 2002 and Lincoln Navigator 1998 thru 2002 2 and 4 wheel drive gasoline engines Does not include diesel engine F 250HD Super Duty F 350 or information specific to Lightning models Ford Explorer Jay Storer, John Harold Haynes, 2001 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From

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