

■NOTE: If equipped with electric start, remove the lock nuts and washers securing the starter motor to the engine mounting bracket and remove the starter motor.

14. Disconnect the oil-injection cable from the oil-injection pump. Account for the E-clip and washer; then disconnect the oil supply hose from the pump and plug the hose to prevent leakage.



4A44

■NOTE: If equipped with electric start, remove the two lock nuts and washers securing the starter motor bracket, then remove the three remaining cap screws, washers, and lock washers securing the starter motor bracket and ground cable. Remove the starter motor bracket.

15. Remove the cap screws securing the engine to the frame rail. Account for washers, cap screws, and lock nuts.



4A45

16. Lift the engine out of the engine compartment.

17. Remove the cap screws, washers, and lock washers securing the engine mounting bracket to the engine. Then remove the bracket.



4A46

1. Remove the cap screw and washer securing the drive pulley. Then slide the drive pulley off the drive shaft. Account for a key, with shaft, and alignment washers.



4A47

Removing Engine (500/500/500 cc Twin Models)

■NOTE: Some engines are equipped with Air/Fuel Power Valves (APV). Closely observe the NOTE introducing this important information.

■NOTE: If applicable, disconnect the battery cables.

1. Turn the gas tank shut-off valve to the CLOSED position.
2. Remove all springs securing the expansion chamber(s) and secure the expansion chamber(s) from the engine compartment.
3. Open the left guard, then remove the drive belt.
4. Remove the plug from the left gas. Using a 1/2-in. (12-point) socket, remove the cap screw and lock washer securing the drive clutch to the crankshaft. Then using Chain Puller (p/n 0644-207) and an impact wrench or a breaker bar and Impact Wrench (p/n 0644-216), tighten the pulley. If the drive clutch will not rotate, deeply strike the head of the pulley. Repeat this step and the clutch rotates. Remove the drive clutch. If applicable, account for the two chains.

2

■NOTE: If the driven pulley is tight on the driven shaft, pull the driven pulley off using the Driven Pulley Puller (p/n 0744-022).

■NOTE: Steps 6 through 12 are for APV equipped engines.

4. Remove the two cap screws securing the air/wake valve.



4A48

7. Using a small screwdriver, pry off the cable housing cover.



4A49

8. Rotate the air/wake valve counter-clockwise to loosen the cable. Then pull the cable housing out of the holder.



4A50

9. Pull the cable up and out of the cable housing holder. Then slide each cable down to the left and out of the air/wake valve.



4A51

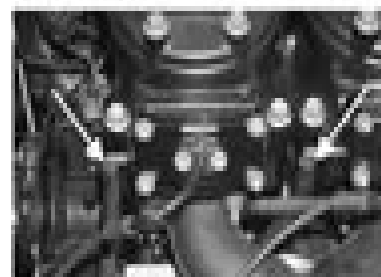
10. Remove the screws securing the air/wake valve mounting plate to the air/wake valve. Then pull the mounting plate forward and up to remove it from the valve(s). Lay the mounting plate aside out of the way.



4A52

11. Lift the air/wake valve and remove the CDI unit. Then lay the unit aside out of the way.

12. Remove the two APV drain hoses and route them out of the way.



4A53

13. If applicable, remove the machine screws and washers securing the mounting plate (to the ignition coil and fuel pump) to the air/wake valve.

14. Remove the screws securing the air/wake valve(s). Then secure the air/wake valve(s) out of the engine compartment.

Zl 4service Manual

Willys Motors, Inc



Zl 4service Manual:

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