

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring **1X56 138 187 (1)** onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring **1X56 138 187** and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



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Zf 8s 18gearbox Repair Manual

Jeff Kibler



Zf 8s 18gearbox Repair Manual:

Chilton's Import Car Repair Manual, 1975-81 Chilton Automotive Books, 1981-04 Each section contains car identification service procedures and specifications Areas covered include electrical system engine rebuilding troubleshooting cooling systems emission controls fuel systems transmissions turbocharging diesel engines clutches transaxles differentials suspension steering brakes and fuel injection **Chilton's Truck and Van Repair Manual**, 1986 Chilton Auto Repair Manual, 1984-12 Motor Auto Repair Manual, 1982-1988 Motor, 1987 This latest edition of the bestselling Auto Repair Manual covers more than 1 900 models of domestic cars from 1982 1988 and includes more than 55 000 essential service specifications and repair facts as well as 2 500 diagrams cutaways and quick check spec charts Illustrated **Chilton's Ford Repair Manual, 1980-1987**, 1987 The total Ford manual for multi vehicle owners information for all models cars and light trucks *Chilton Book Company Repair Manual* Chilton Book Company, The Nichols/Chilton, 1988 Chilton's original line of model specific information covers older vehicles Each manual offers repair and tune up guidance designed for the weekend for the weekend mechanic covering basic maintenance and troubleshooting For the hobbyist or used car owner this information is essential and unavailable elsewhere Motor Imported Car Repair Manual, 1983 *General Motors Full-Size Trucks (99-01) Repair Manual* Jeff Kibler, 2002 This manual offers do it yourselfers at all levels total maintenance service and repair information including photos and exploded view illustrations **Volkswagen Jetta, Golf, GTI, Cabrio Service Manual, 1993-1999** Bentley Publishers, Robert Bentley, inc, 1999 Bentley Publishers is the exclusive factory authorized publisher of Volkswagen Service Manuals in the United States and Canada In every manual we provide full factory repair procedures specifications tolerances electrical wiring diagrams and lubrication and maintenance information Bentley manuals are the only complete authoritative source of Volkswagen maintenance and repair information Even if you never intend to service your car yourself you ll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician **Jaguar - All the Cars** Nigel Thorley, Jaguar All the Cars meets the needs of not only the Jaguar aficionado but also enthusiasts who don't have a detailed knowledge of the wide range of Jaguar models produced over the years Illustrated in colour throughout this significantly updated and expanded paperback edition comprehensively covers every single Jaguar production vehicle up to the present day The development of Jaguar production cars is charted with a brief history of each model range along with a detailed guide to exterior and interior differences with accompanying pictures production numbers and specifications even down to colour schemes and factory accessories This is the most complete quick reference work available anywhere on SS and Jaguar models from 1931 through to the present day **I & T Shop Service**, 1991 **Aston Martin** David Dowsey, The Images Publishing Group, 2010 Comprehensive 352 page history with beautiful color photography and detailed illustrations Includes thorough specification information for each model **Fundamentals of Mobile Heavy Equipment** Gus Wright, Owen C. Duffy, Scott A. Heard, 2017-09-21

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