

Valtek VL-HC Spring Cylinder Linear Actuators

GENERAL INFORMATION

The following instructions are designed to assist in installing, troubleshooting and servicing Valtek VL-HC spring cylinder actuators. Product users and maintenance personnel should thoroughly review this bulletin prior to installing, operating or disassembling the actuator. Separate installation, operation and maintenance instructions cover additional features (such as handwheels, limit stops, fail-safe systems or limit switches).

This publication does not contain information on Flowserve positioners. Refer to the appropriate installation, operation and maintenance instructions for installing, maintaining, troubleshooting, calibrating and operating Flowserve positioners.

To avoid possible injury to personnel or damage to valve parts, WARNING and CAUTION notes must be strictly followed. Modifying this product, substituting non-factory or inferior parts or using maintenance procedures other than outlined could drastically affect performance, void product warranties and be hazardous to personnel and equipment.

WARNING: Standard industry safety practices must be followed when working on this or any process control product. Specifically, personal protection and lifting devices must be used as warranted.

Unpacking

While unpacking the actuator, check packing list against materials received. Lists describing the actuator and accessories are included in each shipping container.

1. Position the lifting straps and hoist to avoid damage to the tubing and mounted accessories when lifting the actuator from the shipping container.

WARNING: When lifting an actuator with lifting straps through the yoke legs, be aware the center of gravity may be above the lifting point. Therefore, support must be given to prevent the actuator from rotating or causing serious injury to personnel or damage to nearby equipment.

2. Contact your shipper immediately in the event of shipping damage.
3. Contact your Flowserve representative for any problems.

Installation

Prior to installation, make sure adequate overhead clearance for the actuator is provided to allow for proper removal from the valve body and for proper maintenance. Refer to Table 1.

NOTE: If the actuator is attached to a valve body assembly, see Appropriate Installation, Operation and Maintenance instructions for overhead clearances.

Valtek VI Manual Operator

Yi-Tong Ma



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