



WARNING: To avoid personal injury and possible death, observe the following warnings:

- Resurfacing should be carried out by a skilled technician using specialized equipment for this function.
- The flywheel may be ground to correct minor wear and scoring. New flywheels have a thickness of 45.822 mm $\pm$ 0.254 mm (1.804 $\pm$ 0.010 in). DO NOT grind beyond the minimum permissible thickness of 44.907 mm (1.768 in). Replace the flywheel if it is not repairable by surface grinding.
- Remove material from clutch face only.

After resurfacing, check the flywheel for cracks and heat checks. If any cracks or heat checks are detected, replace the resurfaced flywheel with a new one.

Installation of Flywheel Housing

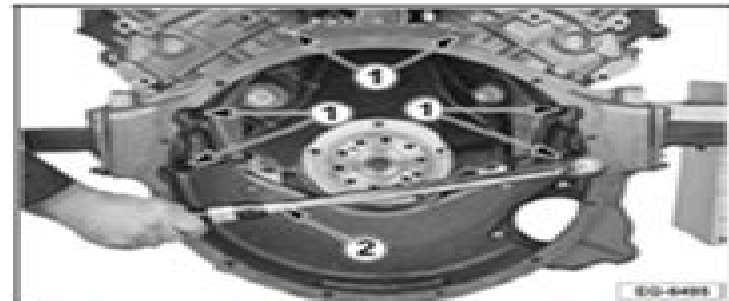


Figure 252 Installing the Flywheel Housing

1. Flywheel Housing Mounting Bolts
2. Torque Wrench

1. Slide the flywheel housing onto the guide pins.
2. Install six flywheel housing mounting bolts finger tight to secure the housing to the crankcase.
3. Tighten the mounting bolts to the standard torque value.

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Table of Contents T444e Service Manual

1. Understanding the eBook T444e Service Manual
 - The Rise of Digital Reading T444e Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying T444e Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an T444e Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from T444e Service Manual
 - Personalized Recommendations
 - T444e Service Manual User Reviews and Ratings
 - T444e Service Manual and Bestseller Lists
5. Accessing T444e Service Manual Free and Paid eBooks
 - T444e Service Manual Public Domain eBooks
 - T444e Service Manual eBook Subscription Services
 - T444e Service Manual Budget-Friendly Options

-
6. Navigating T444e Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - T444e Service Manual Compatibility with Devices
 - T444e Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of T444e Service Manual
 - Highlighting and Note-Taking T444e Service Manual
 - Interactive Elements T444e Service Manual
 8. Staying Engaged with T444e Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers T444e Service Manual
 9. Balancing eBooks and Physical Books T444e Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection T444e Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine T444e Service Manual
 - Setting Reading Goals T444e Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of T444e Service Manual
 - Fact-Checking eBook Content of T444e Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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