





Coolent Protection

Caution

- Do not use alcohol- or methanol-based coolant.
- Use only soft (demineralized) water in the coolant mixture.
- Measure the coolant temperature and specific gravity with a thermometer and a hyperometer.
- Determine the coolant protection by reterring to the graph shown.

If the coolant protection is not proper, add water or codant.

Antifreeze solution mixture percentage

Coolant protection	Worume percentage (45)		Gravity at
	WWw.mer	Coolans	20°C (68°F)
Above -164C (34F)	65	36	1.054
Above -28°C (-15°F)	5-5	4.5	1.065
Above ~40°C (~40°F)	45	55	1.078
			CONTRACTOR AND

REPLACEMENT OF ENGINE COOLANT

Warning

- . Never open the radiator cap while the engine is hot.
- Wrap a thick cloth around the cap before loosening it.
- Use caution when draining hot coolant.

Caution

- Do not use alcohol- or methanol-based coolent.
- Use only soft (demineralized) water in the coolant mixture.
- 1. Remove the radiator cap and loosen the drain plug.
- Drain the copiant into a suitable container.
- Flush the cooling system with water until all traces of color are gone, then let the system drain completely
- 4 Install the draw plug.
- Fit with the proper amount and mixture of ethylene glycolbased coolant by referring to the table above.

Coolunt capacity

With heater core: 13.5 liters (14.3 US qt, 11.9 Imp qt)
Without heater core:

12.5 Itters (13.2 US qt. 11.0 Imp qt)

- Flun the engine, with the radiator cap removed, until the upper radiator hose is hot.
- With the engine idling, add coolant to the radiator until it reaches the bottom of the coolant inlet port.
- 3. Install the radiator cap.

T3500 Owners Manual

John Harold Haynes, Andrew Kirk Legg

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