

(Patient Penting)

13-in. a 5-ft. Underweeth Belt Motor Driven Quick Change Gear Lather

# Series "N" Underneath Belt Motor Driven South Bend Lathes Back-Geared, Screw Cutting Precision Lathes

The Series "N" Underseath Belt Motor Driven Lathe is a compact, self-contained unit with motor drive mechanism completely enclosed in the cabinet log under the headstock. Neiseless operation, clear vision, and no overhead obstruction, are outstanding features of this lathe.

The Series "N" Lathe is designed and built with precision scurracy and is recommended for preduction work in the manufacturing plant, for fine precision work in the tool room, and for all classes of general machine shop work in modern industrial shops.

The Undermeath Belt Motor Drive and other new features of this lathe, including double wall agrees, multiple disc friction feed clutch, hardened bendstock spindle and improved headstock bearings are illustrated and described on pages 4 to 7 inclusive.

The Electrical and Regular Equipment included in the price of each Series "N" Underneath Belt Motor Driven Lathe consists of: complete motor drive mounted in cabinet

leg; reversing motor, 1200 R.P.M.; reversing switch (drum type); wiring between motor and switch; flexible metal conduit; leather belt and necessary "V" pulley belts; large face plate; small face plate; teel post complete; adjustable thread cutting step; two lathe centers; spindle alcove; center rest; follower rest; wrenches, installation plans and book, "How to Run a Lathe."

Net Factory Prices and Specifications of Series "N" Underneath Belt Motor Driven Lathes in quick change pear and standard change gear types are shown on page 8. Prices of Series "N" Underneath Belt Motor Driven Tool Room Lathes are shown on page 3.

For Manufacturing or for Special Classes of Machine Work this lathe can be fitted with turret attachment, double tool slide, oil pun and pemp, draw-in collet chuck, taper attachment, tools, chucks and attachments of all kinds. These are fully illustrated and described in our special Attachment Bulletin No. 77, a copy of which will be mailed postpaid on request.

#### Features of Series "N" Underneath Belt Motor Driven Precision Lathes

Hardened steel headstock spindle.
Bronze or cast iron bearings for spindle.
Felt pad wick oilers for spindle bearings.
Multiple "V" helt motor drive adjustable.
Spindle come pulley enclosed.
Double wall apron—all steel gears.
Apron gears run in oil.
Aptomatic cross feed—automatic longitudinal feed.

Multiple disc friction feed clutch.
Lathe bed 50 is steel.
Precision lead acrew for cutting strew threads.
Underneath belt drive to the spindle.
Noiseless operation—no overhead obstructions.
Elimination of chatter and vibration.
No exposed belts, pulleys or gears.
Spindle thrust collar hardened and ground.

# **South Bend Parts Manual Radial B5**

Thirumalaisamy P. Velavancorresponding

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#### **Table of Contents South Bend Parts Manual Radial B5**

- 1. Understanding the eBook South Bend Parts Manual Radial B5
  - The Rise of Digital Reading South Bend Parts Manual Radial B5
  - Advantages of eBooks Over Traditional Books
- 2. Identifying South Bend Parts Manual Radial B5
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an South Bend Parts Manual Radial B5
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from South Bend Parts Manual Radial B5
  - Personalized Recommendations
  - South Bend Parts Manual Radial B5 User Reviews and Ratings
  - South Bend Parts Manual Radial B5 and Bestseller Lists
- 5. Accessing South Bend Parts Manual Radial B5 Free and Paid eBooks
  - South Bend Parts Manual Radial B5 Public Domain eBooks
  - South Bend Parts Manual Radial B5 eBook Subscription Services
  - South Bend Parts Manual Radial B5 Budget-Friendly Options
- 6. Navigating South Bend Parts Manual Radial B5 eBook Formats

- o ePub, PDF, MOBI, and More
- South Bend Parts Manual Radial B5 Compatibility with Devices
- South Bend Parts Manual Radial B5 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of South Bend Parts Manual Radial B5
  - Highlighting and Note-Taking South Bend Parts Manual Radial B5
  - Interactive Elements South Bend Parts Manual Radial B5
- 8. Staying Engaged with South Bend Parts Manual Radial B5
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers South Bend Parts Manual Radial B5
- 9. Balancing eBooks and Physical Books South Bend Parts Manual Radial B5
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection South Bend Parts Manual Radial B5
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine South Bend Parts Manual Radial B5
  - Setting Reading Goals South Bend Parts Manual Radial B5
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of South Bend Parts Manual Radial B5
  - Fact-Checking eBook Content of South Bend Parts Manual Radial B5
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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