

RIFLE, 7.62MM, FN, C1A1

Modification Instruction

LOCKING MECHANISM

SUMMARY

By Supply

1. This instruction details the modification procedure to be followed when the locking shoulder is noted to be loose, indicated by the bolt moving to the right end of the receiver in the bolt.

NOTE

Inspection musters are NOT to be used to check for loose locking shoulders.

2. This instruction supersedes CF 1001 Manual, Weapon C, RIF Rifle 1 Issue 1 dated 10 Dec 64 which will be rescinded.

GENERAL

ITEMS AFFECTED

1. All Rifles, 7.62MM, FN, C1A1.

ATTENTION

1. This instruction will be quoted as the authority.

ACTION REQUIRED

By Data

1. Request maintenance services when required.

By 1st and 2nd Line Load Maintenance Organizations

1. Carry out this instruction.

1. NA.

STORAGE REQUIRED

1. See Fig. 1.

MAN-POWER CLAIMING REQUIRED

1. Estimated man hours per equipment: 10 hours.

DETAIL

10. Proceed as follows:

- a. Before carrying out this modification, carefully examine the locking shoulder hole in the bolt. If the hole is elongated the rifle will be forwarded for replacement of the bolt.
- b. Remove the locking shoulder and grind a bevel on the top front edge approximately 3/16 in. deep at a 15° angle. See Fig. 3.
- c. Replace the locking shoulder and make the rifle fully adjacent to the bevel on the locking shoulder. See Fig. 1 and 4. The point of the state is to be 3/16 in. to 1/8 in. from leading edge of the bolt in the locking shoulder.

NOTE

The point to be a minimum of 3/16 in. from edge of locking shoulder groove.

10. The barrel of the rifle is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.

11. The locking shoulder is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.

NOTE (Fig. 1)

10. A locking bevel is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.

11. The locking bevel is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.

10. The barrel of the rifle is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.

11. The locking shoulder is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.

12. The locking bevel is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.

13. At the rear of the magazine cavity within the receiver is a locking shoulder which is to be (Fig. 1) and is to be (Fig. 1). A bevel on the leading edge of the bolt, the forward edge being approximately 3/16 in. from the gas block.



Figure 1 - Detail of Rifle Locking Mechanism

- A - Locking shoulder
- B - Safety catch
- C - Receiver
- D - Locking shoulder
- E - Pin

- F - Locking bevel
- G - Magazine cavity
- H - Locking bevel
- I - Magazine cavity

Slr Rifle Manual

Paul Ruffin, Bob Conroy



Slr Rifle Manual:

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you need to know to become one of them It covers all the types of training required for fitness combat survival navigation communication infiltration interrogation extraction and evasion And it details the full array of weapons used from small arms and knives to explosives and air back up Also included are full listings of all the units including the SAS Green Berets SBS Navy SEALs Delta Force Army Rangers and their deployment in present day conflicts such as Desert Storm Somalia Afghanistan Iraq and anti terrorist operations *Browning Automatic Rifle* Paul Ruffin,Bob Conroy,2014-09-15 This book traces the evolution of the Browning Automatic Rifle from the Model of 1918 first to face combat in World War I through its various configurations in all arenas of combat all the way to the present day1918 A3 SLR developed and manufactured by Ohio Ordnance Works The Browning Automatic Rifle known simply as the BAR was a shoulder fired light machine gun fed by a twenty round box magazine of 30 06 the same ammunition used by the 1903 Springfield Weighing in at under twenty pounds it could easily be carried by one soldier who could drape a bandolier with twelve magazines over his shoulder giving him a total of 260 rounds counting those in the mounted magazine Generally accompanied by at least one companion carrying an additional bandolier with twelve magazines the BAR man could exercise some serious firepower Used sparingly during World War I because of the United States late entry into the war it played a major role during World War II and the Korean Conflict offering a very reliable combination of rapid fire and penetration Few weapons of war ever pressed into service have offered the romantic allure of the BAR Ohio Ordnance Works Inc manufactures a semi automatic version of this rifle the 1918 A3 keeping alive this icon of American military weaponry The only one of its kind in production anywhere in the world it is manufactured with some of the original USGI WWI and WWII parts Only the highest quality Ohio Ordnance original and USGI standard parts are used in its production The heart of the 1918 A3 is the receiver made from 8620 steel casting that has been carburized and induction heat treated The castings are machined on state of the art CNC machining centers Every rifle is fully assembled inspected test fired and re inspected under the direct supervision of a master armorer

The Manual of Outdoor Photography Michael Freeman,1981 **The county families of the United Kingdom; or, Royal manual of the titled and untitled aristocracy of England, Wales, Scotland, and Ireland** Edward Walford,1860-01-01 **SA80 Assault Rifles** Neil Grant,2016-09-22 Now the standard weapon for British soldiers across the globe the SA80 s early years were surrounded in controversy after a series of dismal performances It was prone to jamming in desert conditions had several flimsy parts that would often break after repeated use and had an incredibly sensitive magazine catch When these issues came to light the SA80 was lambasted by the news leading to the Ministry of Defence ordering an extensive modification programme that dramatically improved reliability Combat accounts and in depth analysis of the SA80 s performance in Kosovo Sierra Leone Afghanistan and Iraq guide the reader through its troubled life while vivid artwork helps to illustrate the transformation it underwent from an unreliable rifle disliked by the soldiers who used it to being one of the world s most innovative and accurate small arms **Department of the Army ROTC Manual** ,1972

Heroes on the Frontline - True Stories of the Deadliest Missions Behind the Enemy Lines in Afghanistan and Iraq Nigel Cawthorne,2011-01-04 In the current conflict in Iraq and Afghanistan Britain's Special Forces are on the front line these heroes are so respected that they are even called upon by the Americans when a particularly difficult and dangerous job has to be done Time after time they have proved their worth on the battlefield confirming that their commitment and professionalism are second to none Military expert Nigel Cawthorne looks at the crucial role the British special forces have played since the 9 11 attacks on the World Trade Center and the Pentagon Of course the circumstances have changed dramatically since the War on Terror began which has made the task facing these brave soldiers even more complicated than it originally appeared This insightful book examines how the relationship between our special forces and their American counterparts has developed as they try to stabilise a volatile region fighting side by side against the ruthless enemies of the West

The FN FAL Battle Rifle Bob Cashner,2013-08-20 Of all the infantry small arms developed during World War II one that generated the most interest was the German assault rifle the StG 44 Sturmgewehr This innovative weapon inspired the Soviet AK 47 in 7.62x39mm calibre In the West the NATO countries looked hard at new weapons to upgrade their own infantry arsenals and counter the AK 47 resulting in the design of the Fusil Automatique Le gèr or FAL It proved to be a successful battle rifle and was soon adopted by the military and police forces of no fewer than 93 nations The FAL dominated the militaries of the West to such a degree that its nickname became the Right Arm of the Free World The FAL fulfilled every role it was asked to perform and remains a viable and well respected weapon to this day

The Criminal Court Manual (Central Acts): Major acts India,1959 **The Civil Court Manual [Central Acts]** India,1960

Popular Photography ,1990-12 **Rifles** David Westwood,2005-03-01 From the musket to the M 16 rifles have played a major role in battle sometimes tilting the scales in a pivotal moment of war Yet all too often poor decisions and ill conceived innovations resulted in putting inappropriate weapons into ill trained hands with disastrous consequences Ranging primarily from the late 18th century to the present this richly illustrated volume tells the fascinating sometimes problematic history of rifled weapons and ammunition for military use Battle to battle readers will see how faster loading more accurate rifles changed the battlefield Readers will also encounter many instances where decisionmakers chose to issue rifles ill suited for the task at hand when better options were available Author David Westwood has handled every weapon he describes from muskets to breechloaders from repeaters and bolt action rifles to semiautomatics and self loaders His exhaustive research reveals new insights into both the successes and failures of rifled weapons The result is a fresh look at a common weapon's most uncommon story

Field & Stream ,1979-12 FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations

Falklands Gunner Tom Martin,2017-05-30 The Royal Artillery played an absolutely vital though often forgotten part in the British armed forces successful operation to recapture the Falkland

Islands in 1982 The actions of the artillery were recorded by one young officer in a journal which he kept before during and after the conflict Second Lieutenant Tom Martin was a Command Post Officer with 29 Corunna Field Battery RA which deployed to the South Atlantic in 1982 as part of the Task Force dispatched to retake the Falklands With its six 105mm Light Guns making the journey on the MV Europic Ferry the Battery sailed south on the MV Norland with 2 PARA joining 3 Commando Brigade for the landings The five gun batteries of the Royal Artillery totaling thirty light field guns fired a tremendous number of shells on the Argentine forces For its part 29 Corunna Field Battery fired the first Fire Mission of the conflict and continued to do so until the Argentinian surrender in the most testing environment and against the odds Whilst in the South Atlantic Martin sought to detail and record the action on the Batterys gun position Supported by the recollections of some of those he served alongside Martins notes and diary entries form the basis of this book a vivid blow by blow account which provides a comprehensive picture of the Royal Artillery and its pivotal role in the Falklands War

'Quis Separabit' Irish Guards,2019-01-21 Readers who never served in the Irish Guards and have little idea what went on behind barrack walls may find some of the terms used and the events and the incidents they describe a little strange But they will surely recognise the strand that runs through all the contributions with our Motto QUIS SEPARABIT Who shall separate us The meaning of those words are something valuable Let us share with you the experiences we had that are part of who we are now **The Autobiography of an Ex-Grenadier Guardsman** Gerald Griffiths,2012-12-13 The record of military service of Gerald Glyn Griffiths who served with the Grenadier Guards from August 1 1961 until July 31 1970 discharged on July 31 1973 service number 23862933 rank lance corporal For Crown and Country

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