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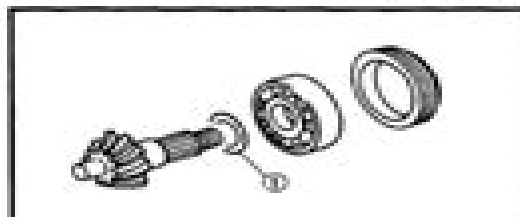
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- YFM350FDP Supplementary Service Manual

DIFFERENTIAL GEAR AND CONSTANT VELOCITY JOINTS

DRIV


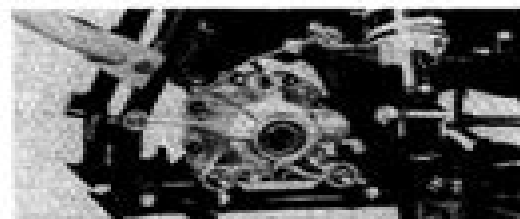
- If you cannot adjust the gear lash properly using the ring gear shim, use a drive pinion gear shim.
- Remove the drive pinion gear. Refer to the "DISASSEMBLY" section.
- Select the suitable shim(s) ①.

Too-little gear lash →
Reduce shim thickness.
Too-large gear lash →
Increase shim thickness.



Drive pinion gear shim

Thickness (mm)	1.82	2.00	2.18
	1.88	2.06	
	1.94	2.06	



INSTALLATION

Reverse the "REMOVAL" procedure. Note the following points.

1. Install:

- Differential gear assembly ①
- Breather hose ②



Nut (differential gear):
64 Nm (5.4 m · kg, 46 ft · lb)

2. Lubricate:

- Constant velocity joints
- Oil seals



Lithium soap base grease



3. Install:

- Circlip ①
- Constant velocity joints

⚠ WARNING

Always use a new circlip.

Yamaha F8bet Service Manual

Yamaha Motor Co



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