



WARNING: Allow only qualified personnel to perform the following tasks. Follow the safety instructions in this document and all other related documentation.

Severe personal injury could result if hands or fingers are caught between the follower plate and container. Keep hands clear of this area.

Do not open the bleed valve (11) more than three turns. The bleed valve and material may be forced from the valve body.

NOTE: Refer to the unloader controls manual for detailed operation information.

For additional assistance, contact Nordson customer support at (800) 433-5019.

How to Change a Container

See Figure 1. The unloader shown in Figure 1 may have additional options. Contact a Nordson representative with any questions.

1. Set the air motor lockout valve (3) to Off.
2. Place the elevator control switch (1) in the *Neutral* position.
3. Perform the following:
 - a. Remove the bleeder stem (12) from the bleeder stem fitting (9).
 - b. Connect the blow-off tube (10) to the bleeder stem fitting (9).
 - c. Connect the blow-off air line (13) to the blow-off tube (10).
4. Place the elevator control switch (1) in the *Ram Up* position. If the container begins to rise off the unloader frame (8), place the elevator control switch in the *Neutral* position to allow the container to return to the frame. Then, place the elevator control switch in the *Ram Up* position.
5. Raise the elevator until it reaches its maximum height, clear of the container.
6. Center a new, undamaged container under the follower plate (6).

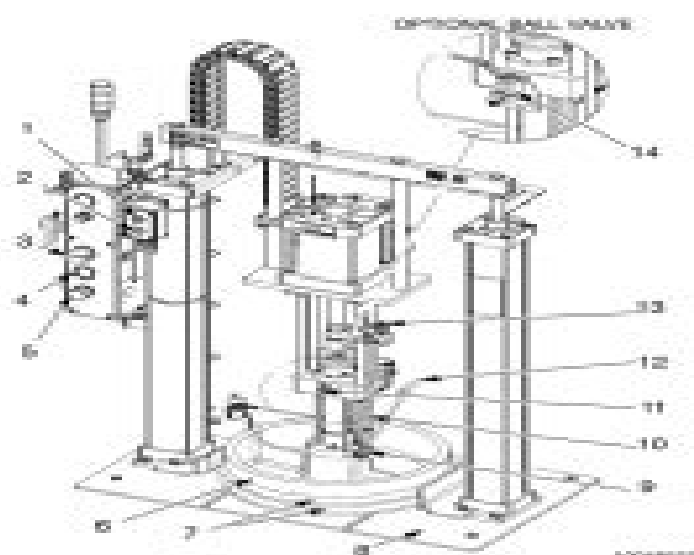


Figure 1 Rhino SD3/XD3 24 Vdc Container Change

7. Coat the follower plate seals (7) with a compatible lubricant, if required.
8. Disconnect the blow-off air line (13) from the blow-off tube (10).
9. Remove the blow-off tube (10) from the bleeder stem fitting (9).
10. Place the elevator control switch (1) in the *Ram Down* position to lower the follower plate into the container.
11. Allow air to bleed from the bleeder stem fitting (9) as follower moves downward. When material starts to continuously flow from the bleeder stem fitting, place the elevator control switch (1) in *Neutral* position.
12. Install the bleeder stem (12).
13. Place the elevator control switch (1) in the *Ram Down* position to apply downward force to the elevator.
14. Note the normal operating pressure shown by the air motor gauge (4). Decrease the air motor regulator (5) pressure to 0 psi.

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Suburban Sd3 Sd2 Manual

Lingjun Ying



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