

## Installation

## Note:

- The detent wheel is keyed to the selector drum.

1. Position the selector drum into the crankcase.

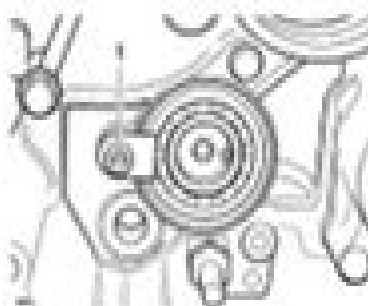


## Locating the Selector Drum

2. Using clean engine oil, lubricate the selector drum bearing.
3. Position the bearing into the crankcase recess and engage with the selector drum.

## Note:

- Models up to 1996 (240100) shown, models from 1996 (240170) are similar.
- 4. Push the bearing together. Secure with a new bolt and tighten to 10 Nm.



## Bearing retaining bolt

5. Fit the detent wheel engaging the wheel with the bearing pin in the selector drum. Tighten a new bolt to 10 Nm.

6. Assemble the detent pin as noted on removal and push up to the crankcase.

Up to 1996 (240100)



1. Washer
2. Detent pin
3. Spring
4. Pin

From 1996 (240170)



1. Washer
2. Detent pin
3. Spring
4. Pin

7. Push the detent pin assembly in position and fit a new spring. Slide the thrust and push the detent pin, using finger pressure, to locate on the detent wheel. Ensure the detent pin remains correctly located on the detent wheel. Tighten the cap screw to 10 Nm.

8. Rotate the selector drum and ensure a correct engagement. Purge air immediately.
9. Using clean engine oil, lubricate the tip of the seal on the gear change shaft.

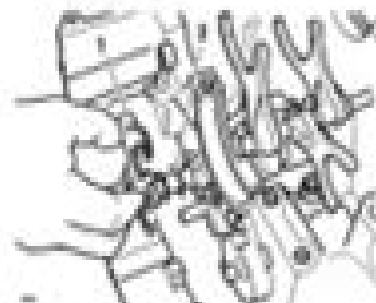
10. Lubricate, with a 300ml volume of engine oil and megajoule dissipation grease, both sides of the flange of the selector mechanism on the gear change shaft.

**Caution**

Take care to avoid damaging the tip of the seal when locating the gear change shaft into the crankcase. A damaged seal will lead to oil loss and could result in engine damage.

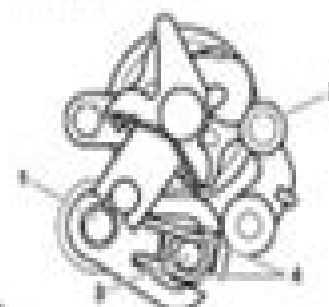
## Note:

- Models up to 1996 (240100) shown, models from 1996 (240170) are similar.
- 11. Push the washer onto the shaft and insert the gear change shaft into the crankcase. Verify that the gear pedal end of the shaft through the bearing and seal located, at the gear pedal end, in the crankcase.



1. Gear change shaft
2. Washer

12. Ensure that the gear change shaft locates in the detent wheel and that the spring fits over the detent bolt.



1. Gear change shaft
2. Detent pin
3. Detent bolt
4. Spring

13. Fit the large washer and 8-46 to the gear pedal end of the gear change shaft.



1. Gear change shaft
2. 8-46

14. Fit the gear pedal pin to the shaft in the same orientation as noted prior to removal. Tighten the bolt to 8 Nm.

15. Position the selector drum in the neutral position.

# Sprint Gt Manual

**David Kirk**



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