Assemble the clutch, in the reverse order of disassembly Pay attention to the following points.

- When inserting spacer on countershaft, apply a small quantity of engine oil to both inside and outside of the spacer.
- Tighten clutch sleeve hub nut using the special tool to the specified torque.

Clutch sleeve hub holder	09920-53721
Tightening	40 - 60 N-m
torque	(4.0 - 6.0 kg-m)

 Be sure to lock the nut by firmly bending the tonque of the washer.

- Instell wave washer seat, wave washer, drive plates and driven plates to the sleeve hub.
- · Insert push rod in the countershaft.

Tighten clutch spring bolts diagonally.









# Suzuki Gn250 1983 1991 Workshop Manual

**Camilla Rothe** 

#### Suzuki Gn250 1983 1991 Workshop Manual:

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