# Stick Welding Rod Size, Amperage & Metal Thickness Chart

| Electrode   | Diameter |     | A        | Metal Thickness |           |
|-------------|----------|-----|----------|-----------------|-----------|
|             | in       | mm  | Amperage | in              | mm        |
| 6010 / 6011 | 3/32"    | 2.4 | 40-85    | 3/32 - 3/16"    | 2.4 - 4.8 |
| 6010 / 6011 | 1/8"     | 3.2 | 75-125   | 1/8 - 1/4"      | 3.2 - 6.4 |
| 6010 / 6011 | 5/32"    | 4   | 110-165  | 1/4" - 3/8"     | 6.4 - 9.5 |
| 6010 / 6011 | 3/16"    | 4.8 | 140-210  | Over 3/8"       | Over 9.5  |
| 6010 / 6011 | 7/32"    | 5.6 | 160-250  | Over            | 75        |
| 6013        | 1/16"    | 1.6 | 20:48    |                 |           |
| GII         | *****    | -   |          |                 |           |

SELECTING WELDING ROD SIZES & AMPERAGE (CHART & GUIDE)

# **Welding Rod Guide Size Chart**

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