

Part to be tightened		Part name	Thread size	Q'ty	Tightening torque			Remarks
					Nm	m-kg	ft.lb	
ENGINE :								
Crankcase	1st	Bolt	M6 x P1.0	8	5	0.5	3.6	
	2nd				11	1.1	8	
	1st	Bolt	M8 x P1.25	6	15	1.5	11	
	2nd				28	2.8	20	
Cylinder head	1st	Bolt	M8 x P1.25	14	15	1.5	11	
	2nd				28	2.8	20	
Exhaust cover	1st	Bolt	M6 x P1.0	14	4	0.4	2.9	
	2nd				8	0.8	5.8	
Flywheel		Nut	—	—	110	11	80	
Power unit		Bolt, nut	M8 x P1.25		21	2.1	15	Apply oil
Spark plug			—	—	25	2.5	18	
Thermostat cover	1st	Bolt	M6 x P1.0	2	4	0.4	2.9	
	2nd				8	0.8	5.8	
Intake manifold	1st	Bolt	M6 x P1.0	16	4	0.4	2.9	
	2nd				8	0.8	5.8	
Electric motor mounting		Bolt	M8 x P1.25	3	18	1.8	13	
UPPERCASE AND GEAR CASE :								
Bracket bolt		Nut	—	1	13	1.3	9.0	
Upper side mount rubber		Nut	M8 x P1.25	2	24	2.4	17	
Lower side mount rubber		Nut	M10 x P1.25	2	40	4.0	29	Apply quick gasket
Pinion nut		Nut	—	1	75	7.5	54	
Ring nut		Nut	—	1	130	13.0	94	
Lower case mounting		Bolt	M10 x P1.25	4	40	4.0	29	
Propeller		Nut	—	1	35	3.5	25	
POWER TRIM AND TILT :								
Tilt cylinder end screw		—	—	1	80	8.0	58	
Trim cylinder end screw		—	—	2	70	7.0	51	
Reservoir plug		Bolt		1	3.0	0.3	2.1	
Through-bolt		Bolt		2	4.0	0.4	2.9	
Grommet bolt		—	—	1	35	3.5	25	
Power trim and tilt unit mounting		Bolt	M8 x P1.25	6	37	3.7	26	

Yamaha 50 Hp Prop Nut Torque

Annelies Wilder-Smith



Yamaha 50 Hp Prop Nut Torque:

Reviewing **Yamaha 50 Hp Prop Nut Torque**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Yamaha 50 Hp Prop Nut Torque**," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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