

Frozen Foods Handling & Storage

Revised 2008

Introduction

The successful retail marketing of frozen foods began over a half-century ago, and the rapid growth of sales since that time reflects consumer satisfaction in the high quality of products, year-round availability, and general convenience in product use. Because of consumer appreciation of product values, more frozen foods are sold each year and new products are introduced to swell the total sales.

The quality of frozen foods depends fundamentally on the quality of raw materials used and product manufacture but can be jeopardized by failure to maintain product temperature at a suitable low level in any part of the cold chain, including storage, transport, distribution, and display in retail stores, or by faulty inventory control at all levels that would allow product to be retained for unduly long periods in the cold chain. Such operational failures may lead to customer dissatisfaction and harm to the entire industry, not only those who may be at fault.

General Storage Conditions

Temperature	0 °F (-18 °C) or colder for some products or if product is to be stored for 6 months or longer.
Relative Humidity	Highest possible, consistent with available equipment and good operating procedures, to prevent "freezer burn" and drying out where packaging material for the food may not be sufficiently protective.

Storage Period

Various types of frozen foods have different stabilities in frozen storage depending on how quickly they develop abnormal flavors and whether they discolor easily. Different lots of the same type of frozen food may have different stabilities, depending on many factors including but not limited to the quality of raw material and product ingredients, processing, and packaging materials. Storage life can be extended significantly as storage temperatures become colder. For most products, a temperature of 0 °F (-18 °C) or below is required if storage is expected to exceed 6 months. The following table gives the relative stability at 0 °F (-18 °C) for several types of frozen foods.

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