

Repair Instructions

Accessory Drive Belt Inspection

37R02080000001

⚠ WARNING

All inspection and replacement are to be performed with ENGINE NOT RUNNING.

Water Pump and Generator Drive Belt

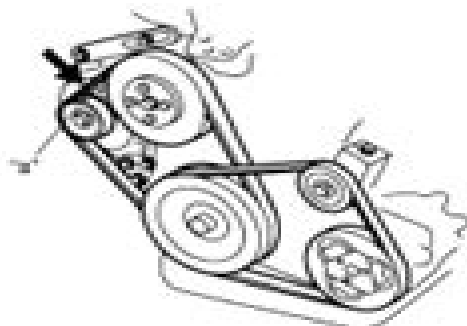
- 1) Disconnect negative (–) cable at battery.
- 2) Inspect belt for cracks, cuts, deformation, wear and cleanliness. If any defect exists, replace. Check belt for tension.

Water pump and generator belt tension

"a": 4.5 – 5.5 mm (0.18 – 0.22 in.) deflection under 100 N (10 kg, 22 lb) pressure

NOTE

When replacing belt with a new one, adjust belt tension to 3.5 – 4 mm (0.14 – 0.16 in.)



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- 3) If belt is too tight or too loose, adjust it to specification by adjusting alternator position.
- 4) Tighten alternator adjusting bolts and pivot bolt.
- 5) Connect negative (–) cable to battery.

A/C Compressor Drive Belt

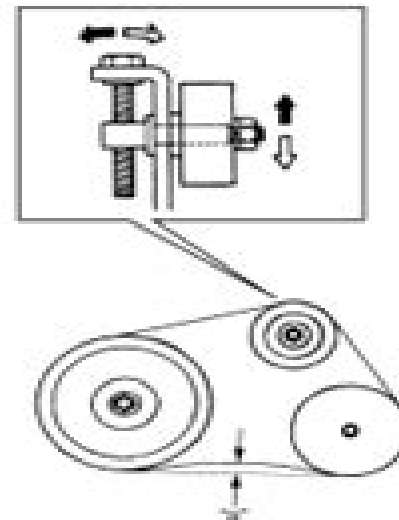
- 1) Disconnect negative (–) cable at battery.
- 2) Inspect belt for cracks, cuts, deformation, wear and cleanliness. If any defect exists, replace. Check belt for tension. If belt tension is out of specification, adjust it referring to "Compressor Drive Belt Inspection and Adjustment in Section 7B".

A/C compressor drive belt tension

"a": 7 – 8 mm (0.28 – 0.31 in.) deflection under 100 N (10 kg, 22 lb) pressure

NOTE

When replacing belt with a new one, adjust belt tension to 6 – 7 mm (0.24 – 0.28 in.).



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- 3) Connect negative (–) cable to battery.

Suzuki Swift Belt Repair

Phil Edmonston



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