

### TUNE-UP AND MAINTENANCE TIGHTENING TORQUES

| Item                                | N•m   | ft.-lb.   |
|-------------------------------------|-------|-----------|
| Cylinder head 6 mm nuts             |       |           |
| 250 cc                              | 18-23 | 13-16.5   |
| 280 cc                              | 21-25 | 15-18     |
| Cylinder head-to-cylinder 6 mm nuts | 7-11  | 5-8       |
| Cylinder-to-crankcase 6 mm nuts     | 7-11  | 5-8       |
| Timing hole cap (17 mm)             | 20-25 | 14.5-18.0 |
| Engine oil drain plug               | 18-23 | 13-16.5   |
| Front differential                  |       |           |
| Fill cap                            | 20-30 | 14.5-21.5 |
| Drain bolt                          | 20-30 | 14.5-21.5 |
| Exhaust system                      | 9-12  | 6.5-8.5   |
| Exhaust pipe-to-cylinder head nuts  |       |           |
| Muffler-to-exhaust pipe bolt        | 18-23 | 13-16.5   |
| Muffler mounting bolts              | 18-28 | 13-20     |

### TUNE-UP SPECIFICATIONS

|                                     |                                |
|-------------------------------------|--------------------------------|
| Valve clearance                     |                                |
| Intake                              | 0.03-0.08 mm (0.001-0.003 in.) |
| Exhaust                             | 0.08-0.13 mm (0.003-0.005 in.) |
| Compression pressure (at sea level) |                                |
| Standard                            | 1000-1400 kPa (142-199 psi)    |
| Service limit (min.)                | 800 kPa (114 psi)              |
| Spark plug standard type            |                                |
| U.S. models                         | NGK D7EA, ND X22ES-U           |
| Canadian models                     | NGK DR7EA, ND X22ESR-U         |
| Spark plug gap                      | 0.6-0.7 mm (0.024-0.028 in.)   |
| Idle speed                          |                                |
| 250 cc models                       | 1350-1450 rpm                  |
| 280 cc models                       | 1400-1600 rpm                  |
| Pilot screw initial opening         |                                |
| 250 cc models                       | 2 turns out                    |
| 280 cc models                       | 2 5/89 turns out               |

### REPLACEMENT BULBS

| Item and Model           | Voltage/Wattage |
|--------------------------|-----------------|
| Headlight                |                 |
| LT-250                   | 12V 45/45W      |
| LT-4WD, LT-F4WDX         | 12V 30/30W      |
| Taillight                | 12V 5W          |
| Speedometer and odometer | 12V 3.4W        |
| Indicator light          |                 |
| LT-250                   | 12V 2W          |
| LT-4WD, LT-F4WDX         | 12V 3.4W        |

# Suzuki Quadrunner 250 Owners Manual

**JR Anderson**



## **Suzuki Quadrunner 250 Owners Manual :**

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**Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02** ,2000-05-24 PW50 1981 1983 1985 1987 1990 2002 PW80 1983 1985 1991 2002 BW80 1986 1988 1990

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