

ENGINE REMOVAL AND DISASSEMBLY**Preparation**

Before dismounting the engine from the frame, clean it in place with steam. This is necessary for preventing dirt from entering the engine during disassembly.

NOTE: To facilitate engine removal, have the magneto rotor and stator removed, as shown in Figs. 5 through 7:



Fig. 5. Hold the rotor with special tool ① (09930-40113), and unscrew the nut securing the rotor.



Fig. 6. Draw out the rotor by operating the special tools ① ② (09930-30101) (09930-30150) as shown.

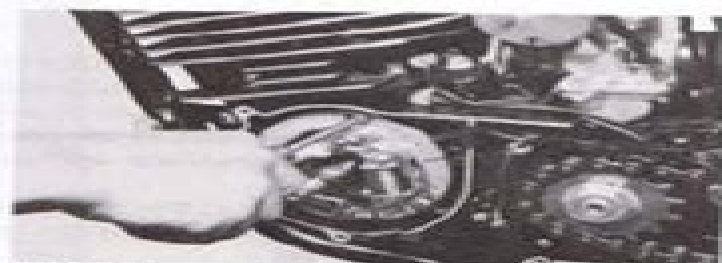


Fig. 7. Remove the stator.

Engine Disassembly

The sequence of steps for disassembling the engine taken down from the chassis is as follows:



Fig. 8. Remove oil drain plug and let out oil.



Fig. 9. Loosen cylinder head nuts sequentially, loosening each nut just a little at a time, and take off the head.

Suzuki Ts Service Manual

Guillaume Favre

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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Table of Contents **Suzuki Ts Service Manual**

1. Understanding the eBook Suzuki Ts Service Manual
 - The Rise of Digital Reading Suzuki Ts Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Ts Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Ts Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Ts Service Manual
 - Personalized Recommendations
 - Suzuki Ts Service Manual User Reviews and Ratings
 - Suzuki Ts Service Manual and Bestseller Lists

-
5. Accessing Suzuki Ts Service Manual Free and Paid eBooks
 - Suzuki Ts Service Manual Public Domain eBooks
 - Suzuki Ts Service Manual eBook Subscription Services
 - Suzuki Ts Service Manual Budget-Friendly Options
 6. Navigating Suzuki Ts Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Ts Service Manual Compatibility with Devices
 - Suzuki Ts Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Ts Service Manual
 - Highlighting and Note-Taking Suzuki Ts Service Manual
 - Interactive Elements Suzuki Ts Service Manual
 8. Staying Engaged with Suzuki Ts Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Ts Service Manual
 9. Balancing eBooks and Physical Books Suzuki Ts Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Ts Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Suzuki Ts Service Manual
 - Setting Reading Goals Suzuki Ts Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Suzuki Ts Service Manual
 - Fact-Checking eBook Content of Suzuki Ts Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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