SUZUKI DT9.9 AND DT16 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT9.9	DT16
Horsepower	9.9	16
Bore	5-6 mm	59 mm
Stroke	52 mm	52 mm
Displacement	256 cc	284 cc
Spark Plug:		
NGK	B6HS	B7HS
Electrode gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker point gap	Recalertess.	Breakerless
Carbonetor:		
Make	Misloueni	Milleconi
Model	BV24-16	RV24-19
Fuel:Oil Ratio	50:1	50:1
a water of the angle of the contract of the co		The same of
SIZES-CLEARANCES		
Piston Ring End Gap	0.15-0.35 mm	0.15-0.35 mm
Piston Pin Diameter	13.995-14.000 mm	13 595-14 000 mm
Piston to Cylinder Wall	AUCTO LATOUS HILL	10.000-14.000 1001
Clearance	0.042-0.058 mm	0.042-0.658 mm
Max. Crankshaft Runout at	OUT OCCUPANT	OSCILLA COCCO IIIII
Main Bearing Journal	0.05 mm	0.05 mm
Max. Connecting Rod Small End	o.vo min	COO HILL
	4.0 mm	4 0 mm
Side Shake	4.0 mm	4.0 mm
TIGHTENING TOROUES		
Cylinder Head	18-28 N · m	18.98 N-m
Crankease	200 400 27 222	AND SHOOT IN A CAME OF
6 mm	8-12 N·m	8-12 N-m
8 mm	18-28 N·m	18-28 N-m
Flywheel Nut	80-90 N·m	80-90 Nam
Standard Screwa	OU-DO 14-111	CHOP BHOT I'M THIS
	2-4 N·m	2-4 N-m
5 mm	2-4 N·m	2-4 N·m
6 mm	30.000.000.0000.0000.0000.0000.0000.0000.0000	
8 mm		10-16 N·m
10 mm	22-35 N-m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuelcoil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a NMMA certified two-stroke engine oil or Suzuki "CCI" oil. When using any other type of two-

stroke engine oil, fuel oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-96 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil is recommended. Oil capacity of gearcase with integral exhaust outlet in the lower housing is approximately 220 mil. Oil capacity of gearcase with throughthe-propeller exhaust is approximately 200 ml. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

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B Lingard

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