## Installation, Operation, Maintenance Instructions

# Valtek VL-HC Spring Cylinder Linear Actuators

#### GENERAL INFORMATION

The following instructions are designed to assist in installing, troubleshooting and servicing Valtek VL-HC spring cylinder actuators. Product users and maintenance personnel should thoroughly review this bulletin prior to installing, operating or disassembling the actuator. Separate installation, operation and maintenance instructions cover additional features (such as handwheels, limit stops, fail-safe systems or limit switches).

This publication does not contain information on Flowserve positioners. Refer to the appropriate installation, operation and maintenance instructions for installing, maintaining, troubleshooting, calibrating and operating Flowserve positioners.

To avoid possible injury to personnel or damage to valve parts, WARNING and CAUTION notes must be strictly followed. Modifying this product, substituting non-factory or inferior parts or using maintenance procedures other than outlined could drastically affect performance, void product warranties and be hazardous to personnel and equipment.

WARNING: Standard industry safety practices must be followed when working on this or any process control product. Specifically, personal protection and lifting devices must be used as warranted.

#### Unpacking

While unpacking the actuator, check packing list against materials received. Lists describing the actuator and accessories are included in each shipping container.

- Position the lifting straps and hoist to avoid damage to the tubing and mounted accessories when lifting the actuator from the shipping container.
  - WARNING: When lifting an actuator with lifting straps through the yoke legs, be aware the center of gravity may be above the lifting point. Therefore, support must be given to prevent the actuator from rotating or causing serious injury to personnel or damage to nearby equipment.
- Contact your shipper immediately in the event of shipping damage.
- Contact your Flowserve representative for any problems.

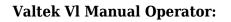
#### Installation

Prior to installation, make sure adequate overhead clearance for the actuator is provided to allow for proper removal from the valve body and for proper maintenance. Refer to Table 1.

NOTE: If the actuator is attached to a valve body assembly, see Appropriate Installation, Operation and Maintence instructions for overhead clearances.

## **Valtek Vl Manual Operator**

**M Woodhall** 



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## **Table of Contents Valtek VI Manual Operator**

- 1. Understanding the eBook Valtek Vl Manual Operator
  - The Rise of Digital Reading Valtek VI Manual Operator
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Valtek Vl Manual Operator
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Valtek Vl Manual Operator
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Valtek Vl Manual Operator
  - Personalized Recommendations
  - Valtek Vl Manual Operator User Reviews and Ratings
  - Valtek Vl Manual Operator and Bestseller Lists
- 5. Accessing Valtek Vl Manual Operator Free and Paid eBooks
  - Valtek Vl Manual Operator Public Domain eBooks
  - Valtek VI Manual Operator eBook Subscription Services
  - Valtek Vl Manual Operator Budget-Friendly Options
- 6. Navigating Valtek Vl Manual Operator eBook Formats

- o ePub, PDF, MOBI, and More
- Valtek Vl Manual Operator Compatibility with Devices
- Valtek Vl Manual Operator Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Valtek VI Manual Operator
  - Highlighting and Note-Taking Valtek Vl Manual Operator
  - Interactive Elements Valtek VI Manual Operator
- 8. Staying Engaged with Valtek VI Manual Operator
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Valtek Vl Manual Operator
- 9. Balancing eBooks and Physical Books Valtek Vl Manual Operator
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Valtek VI Manual Operator
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Valtek VI Manual Operator
  - Setting Reading Goals Valtek VI Manual Operator
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Valtek Vl Manual Operator
  - Fact-Checking eBook Content of Valtek VI Manual Operator
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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