

SPECIFICATIONS GENERAL INFORMATION

Thread Size	Torque ^a		Number of Flats ^b
	N•m	lb-ft	
1-5/8-12 UN	190	140	3/4
1-7/8-12 UN	217	160	1/2

^aTorque tolerance is ± 10 percent.

^bTo be used if a torque wrench cannot be used. After tightening fitting by hand, put a mark on nut or boss; then tighten special nut or straight fitting the number of flats shown.

Metric Fastener Torque Value - Grade 7

Size	Steel or Gray Iron Torque	Aluminum Torque
	N•m (lb-ft)	N•m (lb-ft)
M6	11 (8)	8 (6)
M8	24 (18)	19 (14)
M10	52 (38)	41 (30)
M12	88 (65)	70 (52)
M14	138 (102)	111 (82)
M16	224 (165)	179 (132)

General Information

Gasoline

4 - Cycle Engines



Caution: Avoid Injury! Gasoline is HIGHLY FLAMMABLE, handle it with care. **DO NOT** refuel machine while: indoors, always fill gas tank outdoors; machine is near an open flame or sparks; engine is running. **STOP** engine; engine is hot, allow it to cool sufficiently first; smoking.
 Help prevent fires: fill gas tank to bottom of filler neck only; be sure fill cap is tight after fueling; clean up any gas spills **IMMEDIATELY**; keep machine clean and in good repair - free of excess grease, oil, debris, and faulty or damaged parts; any storage of machines with gas left in tank should be in an area that is well ventilated to prevent possible igniting of fumes by an open flame or spark, this includes any appliance with a pilot light. To prevent fire or explosion caused by **STATIC ELECTRIC DISCHARGE** during fueling: **ONLY** use a clean, approved **POLYETHYLENE PLASTIC** fuel container and funnel **WITHOUT** any metal screen or filter.

To avoid engine damage:

- **DO NOT** mix oil with gasoline;
- **ONLY** use clean, fresh unleaded gasoline with an octane rating (anti-knock index) of 87 or higher;
- fill gas tank at the end of each day's operation to help prevent condensation from forming inside a partially filled tank;
- keep up with specified service intervals.

Use of alternative oxygenated, gasohol blended, unleaded gasoline is acceptable as long as:

- the ethyl or grain alcohol blends **DO NOT** exceed 10% by volume or
- methyl tertiary butyl ether (MTBE) blends **DO NOT** exceed 15% by volume

RFG (reformulated) gasoline is acceptable for all machines designed for use of regular unleaded fuel. Older machines (that were designed for leaded fuel) may see some accelerated valve and seat wear.

Utility 90 Service Repair Manual

R Bogdan



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