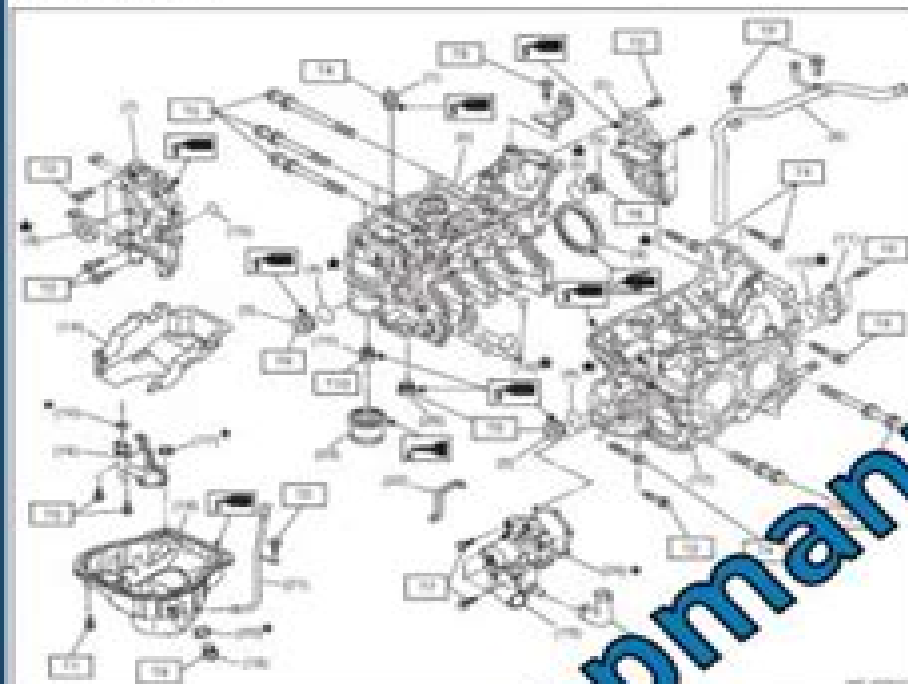


Subaru Legacy 2003-2009 Workshop Manual

5. CYLINDER BLOCK



- | | |
|---------------------------|--------------------------|
| (1) Oil pressure switch | (14) Buffer plate |
| (2) Cylinder block (fln) | (15) Oil filter |
| (3) Service hole plug | (16) Oil seal |
| (4) Gasket | (17) Gasket |
| (5) Oil separator cover | (18) Oil seal |
| (6) Water by pass pipe | (19) Oil seal |
| (7) Oil pump | (20) Oil pump drive gear |
| (8) Pressure seal | (21) Oil pump drive gear |
| (9) Rear oil seal | (22) Oil pump drive gear |
| (10) Gasket | (23) Oil pump drive gear |
| (11) Service hole cover | (24) Gasket |
| (12) Cylinder block (C/L) | (25) Water pump hose |
| (13) Water pump | (26) Seal |

- | |
|---|
| Timing torque (N·m) (kgf·m, ft·lb) |
| 10 4.0 (0.4, 2.9) |
| 11 0.4 (0.04, 4.0) |
| 12 10 (1.0, 7.2) |
| 13 20 (2.0, 14.7) |
| 14 Refer to EXH450 2.0L-7, INSTALLATION, Cylinder Block |
| 15 70 (7.1, 50.0) |
| 16 10 (1.0, 7.2) |
| 17 10 (1.0, 7.2) |
| 18 10 (1.0, 7.2) |
| 19 10 (1.0, 7.2) |
| 20 10 (1.0, 7.2) |
| 21 10 (1.0, 7.2) |
| 22 10 (1.0, 7.2) |
| 23 10 (1.0, 7.2) |
| 24 10 (1.0, 7.2) |
| 25 10 (1.0, 7.2) |
| 26 10 (1.0, 7.2) |

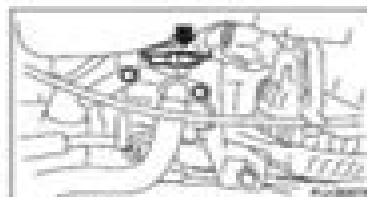
(5) Generator connector and terminal



- (A) Terminal
(B) Generator connector

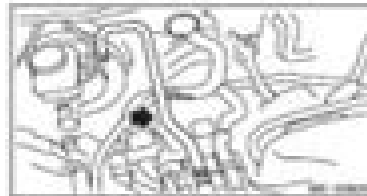


(7) Power steering switch connector



(8) Disconnect the following hoses

(1) Brake booster vacuum hose



(2) Heater inlet and outlet hoses

(4) Remove the power steering pump from bracket

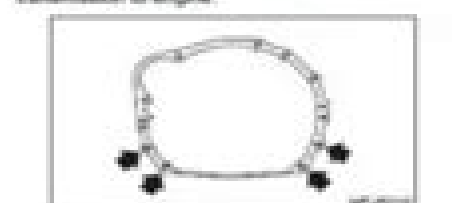
- (1) Loosen the 2.0L-38 bolt.
(2) Fit



(3) Place the power steering pump on the right side wheel apron

(5) Remove the front and center exhaust pipe

(6) Remove the nuts which hold lower side of transmission to engine



(7) Remove the nuts which install front cushion rubber onto front crossmember



(8) Separate the torque converter clutch from drive plate (AT model)

- (1) Loosen the vehicle.
(2) Remove the service hole plug.
(3) Remove the bolts which hold torque converter clutch to drive plate.

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