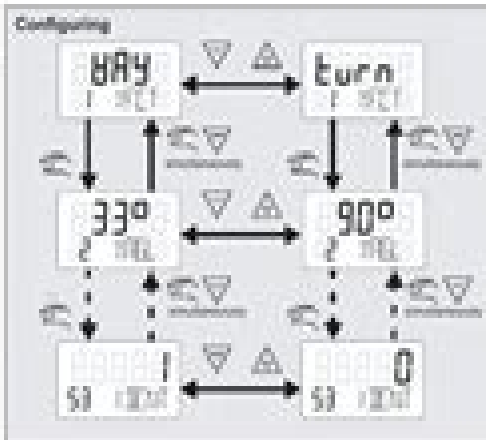
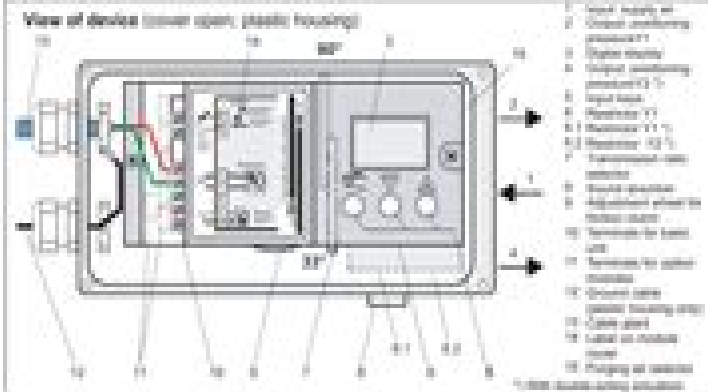




Changing the input level

Mode	Digital display
P manual mode Change position using	Parameter setting (%) Not initialized (can be modified using preset) P 375 10.00
Configure Change parameter name using Change value using	Parameter value Parameter number Parameter name P 375 10.00
Manual mode Change position using	Position (%) Error code Mode and output (%) 963 10.00
Automatic mode	Position (%) Error code Mode and output (%) 36.1 10.00
Diagnostic	Diagnostic value Diagnostic number Diagnostic name 51377 1 STRAS

Automatic initialization (starting with factory setting)
(Condition: Transmission rate selector (7) is set accordingly (see figure "View of device")

Step	Meaning
1.) Part turn actuator	turn 1 SET 2 SET
Linear actuator	RAY 1 SET 2 SET 3 SET
2.) Strt 4.00	Press for 5 s
3.) P 324 1.00	Remaining steps carried out automatically
3.) P 324 1.00	Direction of action is determined
4.) P 324 1.00	Checking of travel and adjustment of zero and stroke (from step to step)
5.) P 324 1.00	Determination and display of positioning time (down (Strt 4), up (Strt 5))
6.) P 324 1.00	Pressing the key initiates leakage measurement
7.) P 324 1.00	Determination of maximum increment length
8.) P 324 1.00	Optimization of transient response
9.) P 324 1.00	Initialization terminated successfully (travel is set for linear actuators) (angle of rotation for part turn actuators)

Continue using

(The 9999 values in the top line of the digital display are examples!)

Display	Meaning	Measures
P 324 1.00	Actuator does not move	Acknowledge message using Check resistance (R) and open if necessary Drive actuator to working range using Restart initialization
P 884 1.00	down tolerance band violated	Change gearing (%) Continue using or adjust friction clutch to display P 64 1.00 Continue using or for "WdR" using
Set P 32	once the friction clutch has been adjusted	Linear actuator Set pick-up travel only vertical position using Continue using
P 983 1.00	up tolerance band violated	Acknowledge message using Set the next lowest travel value on the level Restart initialization Set the next highest travel value on the level Adjust using up to display P 928 1.00 Continue using
P 198 1.00	up/down again insufficient	Acknowledge message using Set the next lowest travel value on the level Restart initialization
U 13 1.00	Actuator does not move	Adjust positioning time using
d 18 1.00	Positioning time is possible to adjust	Continue using or

See Operating Instructions for further messages

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A decorative graphic element consisting of a light blue horizontal bar with a rounded right end, and a red semi-circular shape behind it.

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