

TV Receiver Design: The Decca/Tatung 120 Series

Ray Wilkinson

HANDEL is supposed to have taken only three weeks to produce the "Messiah", but he used material he'd written previously. Looking at my notebook I see that our laboratory at Bradford developed the Decca 120 colour chassis in about a year though, as you'll see, we used some "previous material" in the form of proven circuitry from the preceding 70/90/110 series chassis.

Design Considerations

Before going into the details of the new chassis I'll summarize briefly some of the factors we had to consider in arriving at the final design. This will illustrate why particular electronic and mechanical arrangements were adopted.

First, the range of models. We started off by producing a low-cost 14in. colour portable for the UK market. The early prototypes looked good, so we thought maybe it would drive bigger tubes successfully – say 20in. ones. Then we thought we might be able to adapt it for v.h.f. reception for export. And so, quite soon, the basic requirements expanded to cover the full range of possibilities – driving 14 22in. 90° tubes and 22-26in. 110° tubes, with receivers for the home and export markets. In other words, the chassis had to be capable of working in a sophisticated full-facility large-screen set as well as our original starting point, a bottom of the range portable. This meant a small chassis with very good performance, easily adaptable to different broadcast standards and colour systems and to more sophisticated control and channel selection arrangements. On top of which it had to be inexpensive to produce!

To cater for the variety of control arrangements envisaged, with infra-red remote control one of the options, all the customer controls (colour, brightness, contrast and volume) had to operate with d.c. voltages. In order to drive the 30AX 110° tube on the other hand slightly different timebase circuitry was required: this variant came to be known as the 130 chassis. At least three-quarters of the 120 and 130 series chassis are identical however, reducing considerably the design, manufacturing, testing and servicing problems.

Our other main objectives with the design, compared to our previous chassis, were: cost reduction; as good or better performance, particularly in respect of the picture and sound quality and reception under adverse signal conditions; and as good or better reliability.

Let's take cost reduction first. It's comparatively easy to reduce costs if performance and/or potential reliability are degraded. This doesn't do your reputation much good however. We went about the problem by reducing the component count (these chassis use the least number of components of any chassis known to us); by reducing the size (and quantity) of printed circuit boards – all the circuitry except that on the c.r.t. base panel is on a single board; and by improvements in production methods – for example a larger percentage of the components are auto-

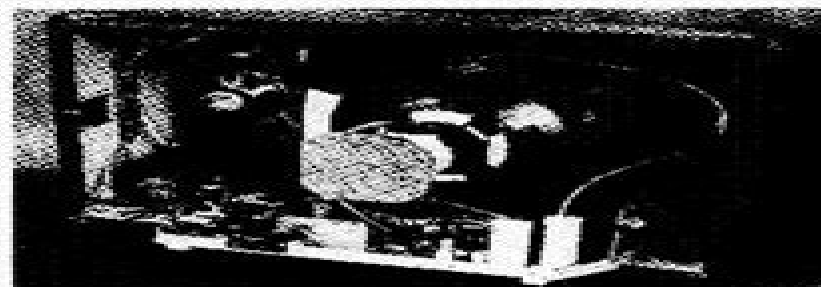
inserted, which provides the bonus of increased consistency with a dramatic reduction in the number of rejects at the test station. The auto-insertion machine determined the maximum size of the main board – two of them can just be accommodated on its table.

The standard of performance achieved is the result of careful attention in the design to each parameter, usually working in close contact with i.e. manufacturers whose recommendations for device usage often require modification and some redesign before they can be used in a practical receiver design that's to go into large-scale production. We've optimised the transient response of the i.f. and video amplifiers for the display of text, and have retained the adaptive sync separator with field sync count-down (as in the 70/90/110 series) to obtain the best sync performance under peculiar signal conditions.

Good reliability is something that comes through close control at each stage of design and manufacture. In designing the chassis we had to ensure that no combination of tolerances can result in any component (particularly semiconductor devices) being overrun due to either excess voltage, current or power, even at the highest or lowest temperatures and humidities in which the sets are likely to be operated (and, believe me, some countries are very hot and wet and some have peculiar leaping-about mains supplies!).

In manufacture, reliability has been ensured by techniques such as goods inwards component checking; sophisticated and rapid automatic testing of all appropriate voltages and currents in the sets, using microprocessor-controlled machines which have been designed and built in-house and allow for operator checks and adjustments as required; giving each receiver a 24 hour soak test before carrying out final checks and boxing; and by quality control checks on samples taken from each batch of receivers.

Even that's not the end of the story. Any faults that show up during the 24-hour soak test are analysed and, if



Interior view of one of the prototype receivers.

Tatung Tv Service Manual

S Baum



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