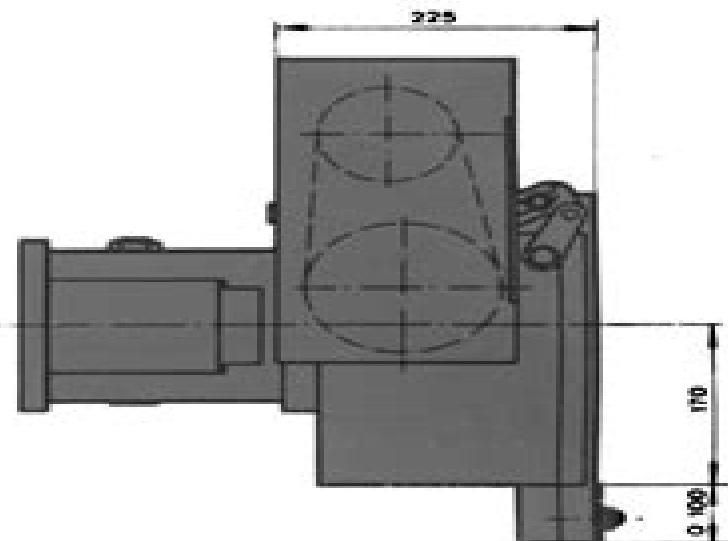
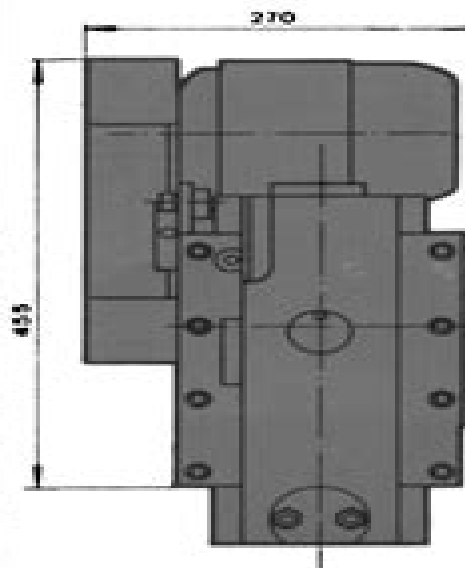
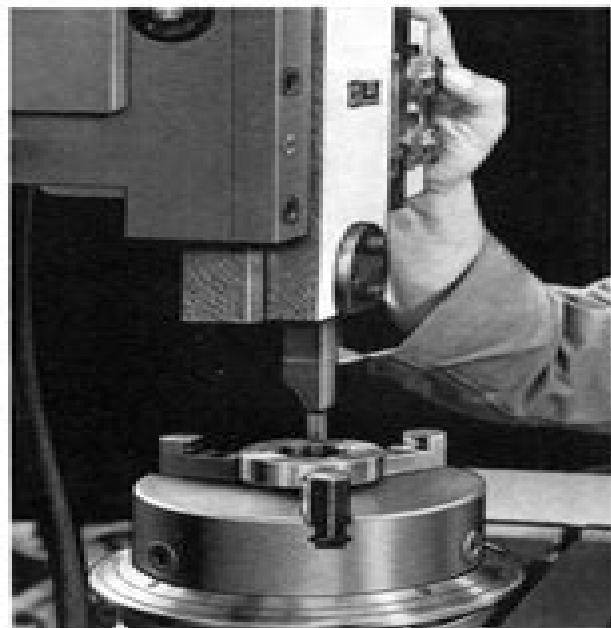




HON 25 SLOTTING ATTACHMENT

The attachment enables fine operations with the FNK 25 miller to be performed. It is intended, in particular, for finishing of sharp angles in shaped pre-machined holes. The head is equipped with a self-contained electric motor drive and with a transmission mechanism. The amount of tool stroke is adjustable.

Technical Data

Maximum stroke	mm	100
Number of drive steps		6
Number of double strokes	No./min.	50—280

BORING HEADS

The boring heads are used for boring precision-spaced holes. The following types of boring heads are supplied for the FNK 25 milling machine:

ON 24 2361 Pvh 19-25 2 M 10

This head is of a rigid and well balanced design, thus warranting machining to close limits of accuracy and perfect surface finish of the machined holes. Boring range is 19—25 mm, one division of the adjusting screw = 0.05 mm (0.002"). The head is fitted with a Morse 2 shank with an M 10 thread.

It is thus necessary to use the appertaining reducing collet for clamping it in position.

Supplied with each head are 2 high-speed steel tools, 1 tool fitted with an cemented carbide tip and a spanner for readjustment of the tool.

FNK 25

User Manual For Tos Fnk25

Padhraic Smyth



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Sheet Metal Industries ,1987 Proceedings Digital Equipment Computer Users Society,1976 **CME** ,1984
Chartered Mechanical Engineer ,1984 Huebner's Machines Tool Specs: Machining centers through spark erosion machines ,1980 **Huebner's Machine Tool Specs: Machining centers through spark erosion machines** ,1980
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La machine-outil française ,1968 **Vlastivědný věstník moravský** ,1991 **Industrie-Anzeiger** ,1970 *Vývoj Jihomoravského kraje v letech 1961-1968* Rudolf Suchánek,1969 P ehledn elov publikace referuje o rozvoji ekonomick z kladny Jihomoravsk ho kraje p i em vyzna uje jeho postaven v celost tn ekonomice a situaci obyvatelstva zam stnanosti hlavn ch hospod sk ch odv tv zem d lsko potravin sk ho komplexu a tzv terci ln sf ry a charakterizuje zm ny ve vnitrokraysk ch proporc ch V dal ch stech vykazuje pod l n rodn ch v bor na ekonomick m a spole ensk m rozmachu kraje a dlouhodob j v hledy jednotliv ch oblast **Die Technik** ,1971 **Telikin 22 Quick Start Guide and User's Manual** Jared Landis,Jeff Bell,Fred Allegrezza,Jeremiah Johnson,Ken McCarter,2019-08-14 Telikin 22 GIEC User Manual

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Table of Contents User Manual For Tos Fnk25

1. Understanding the eBook User Manual For Tos Fnk25
 - The Rise of Digital Reading User Manual For Tos Fnk25
 - Advantages of eBooks Over Traditional Books
2. Identifying User Manual For Tos Fnk25
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an User Manual For Tos Fnk25
 - User-Friendly Interface
4. Exploring eBook Recommendations from User Manual For Tos Fnk25
 - Personalized Recommendations
 - User Manual For Tos Fnk25 User Reviews and Ratings
 - User Manual For Tos Fnk25 and Bestseller Lists
5. Accessing User Manual For Tos Fnk25 Free and Paid eBooks
 - User Manual For Tos Fnk25 Public Domain eBooks

- User Manual For Tos Fnk25 eBook Subscription Services
- User Manual For Tos Fnk25 Budget-Friendly Options
- 6. Navigating User Manual For Tos Fnk25 eBook Formats
 - ePub, PDF, MOBI, and More
 - User Manual For Tos Fnk25 Compatibility with Devices
 - User Manual For Tos Fnk25 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of User Manual For Tos Fnk25
 - Highlighting and Note-Taking User Manual For Tos Fnk25
 - Interactive Elements User Manual For Tos Fnk25
- 8. Staying Engaged with User Manual For Tos Fnk25
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers User Manual For Tos Fnk25
- 9. Balancing eBooks and Physical Books User Manual For Tos Fnk25
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection User Manual For Tos Fnk25
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine User Manual For Tos Fnk25
 - Setting Reading Goals User Manual For Tos Fnk25
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of User Manual For Tos Fnk25
 - Fact-Checking eBook Content of User Manual For Tos Fnk25
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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