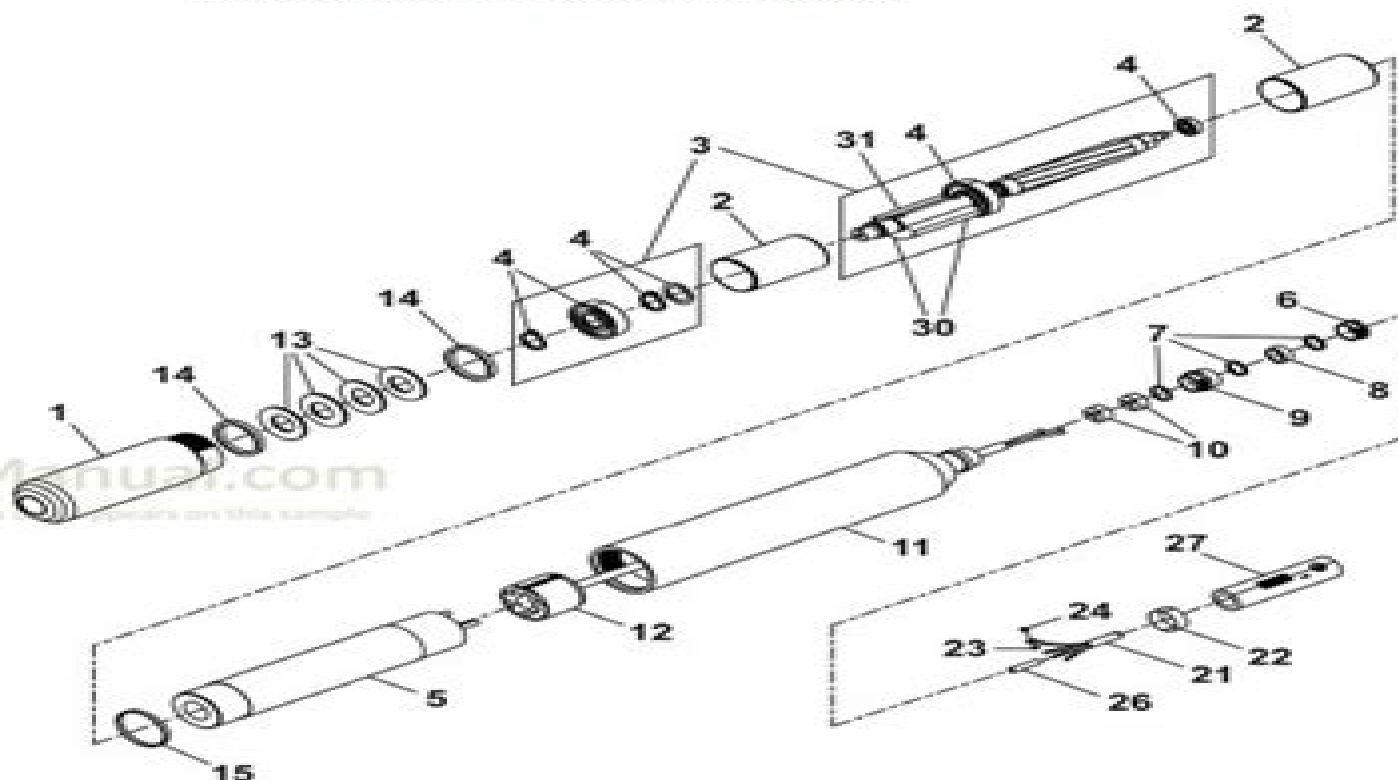


9.4 Vibrator head

The vibrator head consists of an upper part and lower part. Both parts are secured by two weld spots to prevent against opening.



Pos.	Designation
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1	Machined lower tube
2	Spacer bushing
3	Complete rotor
4	Seat of bearings
5	Machined stator windings
6	Thrust screw
7	Thrust collar
8	Seal ring
9	Intermediate socket
10	Three-hole cable plug
11	Drilled upper tube
12	Electrical connection

Pos.	Designation
------	-------------

13	Disc spring
14	Spacer ring
15	Ring
21	Connecting line
22	Clamp
23	Lock washer
24	Flat headed screw
26	Butt connector
27	Protective hose
30	Socket head cap screw
31	Vibrator head

Th200r4 Repair Manual

Joe Hinds



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