Install the cylinder head. Install the washers and cylinder head nuts (MRI as shown.



Tighten the cylinder head nuts (MR) disputally for the source field forque.

Cylinder head nut (MR): 33 http://dx.ligh.fu, 16.5 lb-ft)



To Main the cylinder Base muts (MS) (2) and feed muts (MS) (2)

Cylinder base out (MI): 10 Nov. (1.0 kg/m, 7.0 to-ft). Cylinder head out (MI): 10 Nov. (1.0 kg/m, 7.0 to-ft).



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